

## Marlow Development Proposal

## **Operational Maintenance**

SEPEL will remote monitor every aspect of turbines performance and operating parameters, ensuring continuity of operation and avoidance of excessive wear or failure. The turbines PLC made by \_\_\_\_\_\_\_, will have the ability to monitor all important parameters, such as gearbox oil temperature, turbine RPM, head and tail water levels, generator temperature, frequency, voltage etc.

If any parameters are exceeded the PLC programming will both alert SEPEL's operation centre and take action to remedy the fault or shut the turbine/turbines down.

Additionally, SEPEL will have the ability to fully remote control the turbines along with video observation abilities and have full read access to all the PLC sensor inputs.

Meter reading Internet Connection Oil Changes Sensor Calibration (yr 1) Sensor Calibration (yr 2) Sensor Calibration (ongoing) G59 Safety Testing General Electrical Systems Check General Inspection / Grate cleaning EA Lease Management Costs Administration Costs Misc Costs (for unknowns) Generator Replacement Gearbox - Bearing and Seals Replacement Screw - Bearing and Seal Replacement Cost of Sales (£ /MW-h or £ max per billing period) (e-power Insurance - loss/damage/business interruption

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