

Client Name	Location Name	Address Name	Address Street	Address Town	Address County	Address Postcode 1	Address Postcode 2	Incumbent Duty Type Text	Previous Name	LA Code	Local Authority	Country
A E M Limited	Ramsgate	Haine Industrial Estate	Leigh Road	Ramsgate	Kent	CT12		COMAH Lower Tier Operator		2260	Thanet	England
Abbey Metal Finishing Co Limited	Hinckley	Dowdells Road	Dowdells Road	Hinckley	Leicestershire	LE10	3BZ	COMAH Lower Tier Operator		2420	Hinckley & Bosworth	England
ADI Treatments Limited	Doranda Way	Unit 2	West Bromwich	Doranda Way	West Midlands	B71	4LE	COMAH Lower Tier Operator		4620	Sandwell	England
Adient Seating UK Limited	Walsall	Hallens Drive	Wednesbury	Wednesbury	West Midlands	WS10	7DD	COMAH Lower Tier Operator	(was Johnson Controls Automotive (UK) Limited)	4620	Sandwell	England
Aesica Pharmaceuticals Limited	Cramlington/Head Office	Windmill Industrial Estate	Shotton Lane	Cramlington	Northumberland	NE23	31L	COMAH Lower Tier Operator		2940	Northumberland UA	England
A-Gas (UK) Limited	Portbury West	Barnyard Road	Portbury West	Bristol	North Somerset	BS20	7XH	COMAH Lower Tier Operator		0121	North Somerset	England
AGC Chemicals Europe Limited	Hillhouse	PO Box 4, York House	Hillhouse International	Thornton Cleveleys	Lancashire	FY5	4QD	COMAH Lower Tier Operator		2370	Wyre	England
Agrii (UK) Limited	Micheldever	Larkwhistle Farm	Larkwhistle Farm Road	Micheldever, Winchester	Hampshire	SO21	3BG	COMAH Lower Tier Operator		1765	Winchester	England
Agrii (UK) Limited	Cirencester	Units 1 & 3, Old Quarry Works	Fosse Cross Industrial Estate	Calmsden, Cirencester	Gloucestershire	GL54	4NW	COMAH Lower Tier Operator		1620	Gloucester	England
Air BP Limited	Manchester Airport	Pinfold Lane	Pinfold Lane	Manchester	Greater Manchester	M90	5AX	COMAH Lower Tier Operator	(was Esso Petroleum Company Limited)	4215	Manchester	England
Air Liquide UK Limited	Coleshill	Station Road	Station Road	Birmingham	West Midlands	B46	1JY	COMAH Lower Tier Operator		3705	North Warwickshire	England
Air Liquide UK Limited	Goole	Wand Lane End	Emborough	Goole	East Riding of Yorkshire	DN14	DLR	COMAH Lower Tier Operator		2739	Selby	England
Air Liquide UK Limited	Irlam	Sorby Road	Sorby Road	Manchester	Greater Manchester	M44	5BA	COMAH Lower Tier Operator		4230	Salford	England
Air Liquide UK Limited	Stoke-on-Trent	Unit 11 Newfields Industrial Estate	Tunstall	Stoke-on-Trent	Staffordshire	ST6	5PD	COMAH Lower Tier Operator		3455	Stoke-on-Trent	England
Air Products (BR) Limited	Carrington, Manchester	Manchester Road	Manchester Road	Urmston, Manchester	Greater Manchester	M31	4TG	COMAH Lower Tier Operator		4245	Trafford	England
Air Products (BR) Limited	Hawsworth	Harrier Park	Hawsworth Road	Didcot	Oxfordshire	OX11	7PL	COMAH Lower Tier Operator		3115	South Oxfordshire	England
Air Products (BR) Limited	Ellesmere Port		Newbridge Road	Little Stanney	Cheshire	CH2	4RA	COMAH Lower Tier Operator		0660	Cheshire West and Chester UA	England
Air Products (BR) Limited	Hull		Saltens Lane	Medon, Hull	East Riding of Yorkshire	HU12	8PP	COMAH Lower Tier Operator		2001	East Riding	England
Air Products (BR) Limited	Llanern	Spencer Works	Queensway	Newport, Gwent	Monmouthshire	NP19	4QX	COMAH Lower Tier Operator		6935	Newport UA	Wales
Air Products (BR) Limited	Middlesbrough		Huntsman Drive	Middlesbrough	Cleveland	TS2	1SD	COMAH Lower Tier Operator		0738	Stockton-on-Tees	England
Air Products (BR) Limited	Stallingborough		Laporte Road	Grimsby	North East Lincolnshire	DN37	8DX	COMAH Lower Tier Operator		2002	North East Lincolnshire	England
Air Products Public Limited Company	Aberdeen	Enterprise Drive	Westhill Industrial Estate	Aberdeen	Aberdeenshire	AB32	6TQ	COMAH Lower Tier Operator		9052	Aberdeenshire UA	Scotland
Air Products Public Limited Company	Bardon Hill	Hilltop Industrial Estate	Walker Road	Coalville	Leicestershire	LE67	1TU	COMAH Lower Tier Operator		2435	NW Leicestershire	England
Air Products Public Limited Company	Basingstoke	Hampshire Business Park	Crockford Lane	Chineham, Basingstoke	Hampshire	RG24	0GA	COMAH Lower Tier Operator		1705	Basingstoke	England
Air Products Public Limited Company	Stoke-on-Trent	Festival Park	Festival Park	Hanley, Stoke-on-Trent	Staffordshire	ST1	5HB	COMAH Lower Tier Operator		3455	Stoke-on-Trent	England
Air Products Public Limited Company	Walkden, Manchester	Sharp Street	Sharp Street	Greater Manchester	Greater Manchester	M28	5WA	COMAH Lower Tier Operator		4230	Salford	England
Airedale Chemical Co Limited	Keighley	Airedale Mills	Skipton Road	Keighley	West Yorkshire	BD20	7BX	COMAH Lower Tier Operator		2705	Craven	England
AKW Group PLC	Trafford	26 Bond	Europa Way	Trafford	Greater Manchester	M17	1WF	COMAH Lower Tier Operator		4245	Trafford	England
Akzo Nobel Packaging Coatings Limited	Birmingham		Bordesley Green Road	Birmingham	West Midlands	B9	4TQ	COMAH Lower Tier Operator	(was ICI Packaging Coatings Ltd)	4605	Birmingham	England
Alloga UK Limited	Amber Park Building 1	Amber Park Industrial Estate	Berristow Lane	South Normanton	Derbyshire	DE55	2FT	COMAH Lower Tier Operator	(was Unidrug Distribution Group Ltd)	1010	Bolsover	England
AMG Superalloys UK Limited	Rotherham		Fullerton Road	Rotherham	South Yorkshire	S60	1DL	COMAH Upper Tier Operator	(was London & Scandinavian Metallurgical Co Ltd)	4415	Rotherham	England
Anglian Water Services Limited	Wing Water Treatment Works		Morcott Road	Oakham	Rutland	LE15	8SA	COMAH Upper Tier Operator		2470	Rutland UA	England
Anglian Water Services Limited	Elsham Water Treatment Works		Elsham Wolds	Brigg	North Lincolnshire	DN20	0NV	COMAH Lower Tier Operator		2003	North Lincolnshire	England
Anglian Water Services Limited	Graham	Graham Water Treatment Works		Huntingdon	Cambridgeshire	PE28	0BW	COMAH Lower Tier Operator		0520	Huntingdon	England
Angus Dundee Distillers plc	Coatbridge		Main Street	Coatbridge	Lanarkshire	M15	3BH	COMAH Lower Tier Operator	(was John Dewar & Sons Ltd)	9073	North Lanarkshire UA	Scotland
Angus Dundee Distillers plc	Tomintoul Distillery		Balindalloch	Moray	Angus	AB37	9AQ	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Arch Timber Protection Limited	Huddersfield	Huddersfield Works	Leeds Road	Huddersfield	West Yorkshire	HO2	1YU	COMAH Upper Tier Operator	(was Arch UK Biocides Ltd)	4715	Kirklees	England
Argent Energy Holdings Limited	Cheshire	Bridges Road	Bridges Road	Ellesmere Port	Cheshire	CH65	4LB	COMAH Lower Tier Operator	(was ESL Fuels Ltd)	0660	Cheshire West and Chester UA	England
Argenta Dundee Limited	Dundee	Dunsinane Industrial Estate	Kinnoull Road	Dundee	Angus	DD2	3XR	COMAH Upper Tier Operator	(was Vericore Limited)	9059	Dundee UA	Scotland
ASCO UK Limited	Aberdeen - Sinclair	Mathieson House	Sinclair Road	Aberdeen	Aberdeenshire	AB11	9PL	COMAH Lower Tier Operator		9051	Aberdeen City UA	Scotland
ASCO UK Limited	Aberdeen - South Esplanade Terminal	South Esplanade Terminal	South Esplanade East	Aberdeen	Aberdeenshire	AB11	9PS	COMAH Lower Tier Operator		9051	Aberdeen City UA	Scotland
ASCO UK Limited	Great Yarmouth	South Denes	Great Yarmouth	Great Yarmouth	Norfolk	NR30	3LX	COMAH Lower Tier Operator		2615	Great Yarmouth	England
ASCO UK Limited	Aberdeen - Mearns Quay	Mearns Quay	North Esplanade East	Aberdeen	Aberdeenshire	AB11	5QY	COMAH Lower Tier Operator		9051	Aberdeen City UA	Scotland
ASCO UK Limited	Petherhead North Base Ship Street	Ship Street	Petherhead	Petherhead	Aberdeenshire	AB42	1DP	COMAH Lower Tier Operator		9052	Aberdeenshire UA	Scotland
ASCO UK Limited	North Base Fuel Terminal Castle Street	Castle Street	Petherhead	Petherhead	Aberdeenshire	AB42	1DP	COMAH Lower Tier Operator		9052	Aberdeenshire UA	Scotland
ASCO UK Limited	Peterhead South Base	Peterhead Offshore Supply Base, South	Peterhead	Aberdeen	Aberdeenshire	AB42	2PF	COMAH Lower Tier Operator		9052	Aberdeenshire UA	Scotland
ASCO UK Limited	Aberdeen - Pocrá Quay	Pocrá Marine Plant	Abbey Road	Aberdeen	Aberdeenshire	AB11	5DB	COMAH Lower Tier Operator		9051	Aberdeen City UA	Scotland
Associated British Ports	Immingham Dock	Immingham Dock	Immingham Dock	Immingham	Lincolnshire	DN40	2NS	COMAH Upper Tier Operator		2002	North East Lincolnshire	England
Associated British Ports	ABP Bulk Park	Immingham Dock	Alexandra Road North	Immingham	North East Lincolnshire	DN40	2QW	COMAH Lower Tier Operator		2002	North East Lincolnshire	England
Associated British Ports	Cliff Quay Ipswich	Dock Road	Dock Road	Ipswich	Suffolk	IP3	0BE	COMAH Lower Tier Operator		3515	Ipswich	England
Associated British Ports	Cliff Quay Ipswich	Dock Road	Dock Road	Ipswich	Suffolk	IP3	0BE	COMAH Lower Tier Operator		3515	Ipswich	England
Associated British Ports	Estuary Road Kings Lynn	Estuary Road	Estuary Road	Kings Lynn	Merseyside	L19	2NF	COMAH Lower Tier Operator		4310	Liverpool	England
Associated British Ports	Shed No 2/3 - Immingham Dock	Shed No 2/3	Immingham Dock	Immingham	Norfolk	PE30	2HJ	COMAH Lower Tier Operator		2002	North East Lincolnshire	England
Associated Petroleum Terminals (Immingham) Limited	Immingham	Queens Road	Queens Road	Immingham	North East Lincolnshire	DN40	2QY	COMAH Lower Tier Operator		2002	North East Lincolnshire	England
AstraZeneca UK Limited	Huddersfield Manufacturing Site	Huddersfield Industrial Estate	Silk Road	Macclesfield	Cheshire	SK10	2NA	COMAH Lower Tier Operator		0670	Cheshire East UA	England
Augean Treatment Limited	Avonmouth	Smoke Lane	Smoke Lane	Bristol	South Gloucestershire	BS11	0YA	COMAH Lower Tier Operator		0116	Bristol UA	England
Augean Treatment Limited	Sandwich	Ramsgate Road	Ramsgate Road	Sandwich	Kent	CT13	9ND	COMAH Lower Tier Operator		2220	Dover	England
Auria Solutions UK Limited	Coleshill	Gorsy Lane	Gorsy Lane	Coleshill	BIRMINGHAM	B46	1JU	COMAH Lower Tier Operator		3705	North Warwickshire	England
Avanti Gas Limited	Ellesmere Port	Britannia Road	Britannia Road	Ellesmere Port	Cheshire	CH65	4HB	COMAH Upper Tier Operator	(was Shell Gas Limited)	4325	Wirral	England
Avanti Gas Limited	Clyb Industrial Estate	Unit A5 Clyb Industrial Estat	Llanberis Road	Caernarfon	Gwynedd	LL55	2BD	COMAH Lower Tier Operator	(was Shell Gas Limited)	6810	Gwynedd UA	Wales
Avanti Gas Limited	Cowdenbeath	Fife Road Loading Terminal	North Access Road	Cowdenbeath	Fife	KY4	8EP	COMAH Lower Tier Operator	(was Shell Gas Limited)	9066	Fife UA	Scotland
Avanti Gas Limited	Horam	Chiddingfold Road	Heathfield	Chiddingfold	East Sussex	TN21	0UJ	COMAH Lower Tier Operator	(was Shell Gas Limited)	1435	Wealden	England
Avanti Gas Limited	Slaughter Bridge - Coolham	Slaughter Bridge	Barns Green Road	Horsham	West Sussex	RH13	7JP	COMAH Lower Tier Operator	(was Shell Gas Limited)	3825	Horsham	England
Avanti Gas Limited	St Austell	Great Longstone Dry	Carthew	St Austell	Cornwall	PL26	8XG	COMAH Lower Tier Operator	(was Shell Gas Limited)	0840	Cornwall UA	England
Avanti Gas Limited	Stanton	Shepherds Grove Industrial Estate	Stanton	Bury St Edmunds	Suffolk	IP31	2UD	COMAH Lower Tier Operator		3525	St Edmundsbury	England
Avanti Gas Limited	Wednesbury	Bridge Street	Holloway Bank	Wednesbury	West Midlands	WS10	0AW	COMAH Lower Tier Operator	(was Lister Gases Limited)	4620	Sandwell	England
Avon Avon Pharma Services Limited	Avon Works	Severn Road	Severn Road	Bristol	South Gloucestershire	BS10	7ZE	COMAH Upper Tier Operator	(was AstraZeneca UK Limited)	0119	South Gloucs UA	England
Avocado Research Chemicals Limited	Port of Heysham	Port of Heysham Industrial Park	Port of Heysham Industrial Park	Heysham	Lancashire	LA3	2XV	COMAH Lower Tier Operator		2335	Lancaster	England
AWC Plc	Aldermaston	Atomic Weapons Establishment	Aldermaston Road	Aldermaston	Berkshire	RG7	4PB	COMAH Lower Tier Operator		0340	West Berkshire UA	England
BAE Systems (Operations) Limited	Samlesbury	Samlesbury Aerodrome	Samlesbury Aerodrome	Blackburn	Lancashire	B82	7LF	COMAH Upper Tier Operator		2350	Ribble Valley	England
BAE Systems Global Combat Systems Munitions Limited	Glascoed	Usk	Usk	Monmouthshire	NP15	1XJ		COMAH Upper Tier Operator	(was BAE Systems Land Systems (Munitions & Ordnance))	6840	Monmouthshire UA	Wales
BAE Systems Global Combat Systems Munitions Limited	Radway Green	Radway Green	Nr Crewe	Crewe	Cheshire	CW3	5PJ	COMAH Upper Tier Operator	(was BAE Systems Land Systems (Munitions & Ordnance))	0670	Cheshire East UA	England
BAE Systems Marine Limited	Barrow-in-Furness	Barrow-in-Furness	Barrow-in-Furness	Cumbria	Cumbria	LA14	1AF	COMAH Lower Tier Operator		0910	Barrow-in-Furness	England
BAE Systems Properties Limited	Bridgwater	Woolavington Road	Puriton	Bridgwater	Somerset	TA7	8AD	COMAH Lower Tier Operator		3310	Sedgemoor	England
Baker Hughes Limited	Liverpool	Kirkby Industrial Park	Kirkby Bank Road	Liverpool	Merseyside	L33	7SY	COMAH Lower Tier Operator		4305	Knowsley	England
Baker Hughes Limited	Kirkhill Industrial Estate - Aberdeen	Kirkhill Industrial Estate	Howe Moss Avenue	Aberdeen	Aberdeenshire	AB21	0NA	COMAH Lower Tier Operator		9051	Aberdeen City UA	Scotland
Bardlye Chemicals Limited	Glasgow	Hamilton Road	Cambuslang	Glasgow	Strathclyde	G72	7XL	COMAH Lower Tier Operator		9077	South Lanarkshire UA	Scotland
Barony Universal Products Plc	Irvine - Riverside Way	Riverside Business Park	Riverside Way	Irvine	Ayrshire	KA11	5DJ	COMAH Lower Tier Operator		9072	North Ayrshire UA	Scotland
Barony Universal Products Plc	Irvine - Arkwright Way	17 Arkwright Way	North Newmoor Industrial Estate	Irvine	North Ayrshire	KA11	4JU	COMAH Lower Tier Operator		9072	North Ayrshire UA	Scotland
Basell Polyolefins UK Limited	Carrington, Manchester	Isherwood Road	Isherwood Road	Manchester	Greater Manchester	M31	4AL	COMAH Upper Tier Operator		4245	Trafford	England
BASF Plc	Bradford / Dealburn Road	Low Moor	Low Moor	Bradford	West Yorkshire	BD12	0RG	COMAH Lower Tier Operator		4705	Bradford	England
Bawtry Carbon International Limited	High Street	Bawtry Works	Austerfield	Doncaster	South Yorkshire	DN10	60T	COMAH Lower Tier Operator	(was Vesuvius UK Ltd)	4410	Doncaster	England
Beam Suntory UK Limited	Westhorn Maturation Site	Glasgow	1780 London Road	Glasgow	City of Glasgow	G32	8XA	COMAH Upper Tier Operator	(was Beam Global UK Ltd)	9067	Glasgow UA	Scotland
Beam Suntory UK Limited	Ardmore Distillery	Kennethmont	Huntly	Aberdeen	Aberdeenshire	AB54	4NH	COMAH Lower Tier Operator	(was Beam Global UK Ltd)	9052	Aberdeenshire UA	Scotland
Beam Suntory UK Limited	Laphroaig Distillery	Laphroaig	Isle of Islay	Laphroaig	Highland	PA42	7DU	COMAH Lower Tier Operator	(was Beam Global UK Ltd)	9054	Argyll & Bute UA	Scotland
Beam Suntory UK Limited	Linlithgow Bond	Linlithgow	Edinburgh Road	Edinburgh	West Lothian	EH49	6AA	COMAH Lower Tier Operator	(was Morrison Bowmore Distillery Limited)	9079	West Lothian UA	Scotland
Beam Suntory UK Limited	Righead Industrial Estate	Gull Avenue	Belhill	North Lanarkshire	G71	6BH		COMAH Lower Tier Operator	(was Morrison Bowmore Distillery Limited)	9073	North Lanarkshire UA	Scotland
Beam Suntory UK Limited	Springburn Bond	Carlisle Street	Glasgow	Strathclyde	G71	1EE		COMAH Lower Tier Operator	(was Morrison Bowmore Distillery Limited)	9067	Glasgow UA	Scotland
Becker Industrial Coatings Limited	Goodlass Road, Speke	Goodlass Road	Speke	Liverpool	Merseyside	L24	9HU	COMAH Lower Tier Operator		4310	Liverpool	England
Beiersdorf UK Limited	Hofford Industrial Estate	Hofford Way	Hofford Way	Birmingham	West Midlands	B6	7AX	COMAH Upper Tier Operator		4605	Birmingham	England
Belzona Polymerics Limited	Harrogate	Claro Road	Claro Road	Harrogate	North Yorkshire	HG1	4DS	COMAH Lower Tier Operator		2734	Harrogate	England
Ben Nevis Distillery (Fort William) Limited	Ben Nevis Distillery		Fort William	Fort William	Invernesshire	PH33	6JT	COMAH Lower Tier Operator		9068	Highland UA	Scotland
BenRiach Distillery Company Limited (The)	Glendronach Distillery		Huntly	Huntly	Aberdeenshire	AB54	6DA	COMAH Lower Tier Operator	(was Chivas Brothers Limited)	9052	Aberdeenshire UA	Scotland
BenRiach Distillery Company Limited (The)	Glenglassgough Distillery		Portsoy	Portsoy	Banffshire	AB45	2SQ	COMAH Lower Tier Operator	(was The Glenglassgough Distillery Company Ltd)	9052	Aberdeenshire UA	Scotland
BenRiach Distillery Company Limited (The)	BenRiach Distillery		Longmorn	Elgin	Morayshire	IV30	8SJ	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Blodeg Chemical Company Limited	Liverpool	Biodeg Chemicals Ltd	Edwards Lane	Liverpool	Merseyside	L24	9HW	COMAH Lower Tier Operator		4310	Liverpool	England
BIP (Oldbury) Limited	Oldbury	PO Box 3180	Tat Bank Road	Oldbury	West Midlands	B69	4PG	COMAH Lower Tier Operator		4620	Sandwell	England
Bitrex Limited	Standish	Unit 62 Bradley Hall Trading Estate	Bradley Lane	Standish, Wigan	Lancashire	WN6	0XQ	COMAH Lower Tier Operator		4250	Wigan	England

Brenntag UK Limited	Thetford		90 Brunel Way	Thetford	Norfolk	IP24	1HP	COMAH Upper Tier Operator	(was Brenntag Inorganic Chemicals (Thetford) Limited)	2605	Breckland	England
Brenntag UK Limited	Trafford		Greater Trafford Park	Manchester	Greater Manchester	M17	1QB	COMAH Upper Tier Operator		4245	Trafford	England
Brenntag UK Limited	Cambuslang		Cambuslang	Glasgow	North Lanarkshire	G72	7NA	COMAH Lower Tier Operator		9077	South Lanarkshire UA	Scotland
Brenntag UK Limited	Cleckheaton		Oxford Road	Cleckheaton	West Yorkshire	B019	4IW	COMAH Lower Tier Operator	(was Albion Chemicals Ltd)	4705	Bradford	England
Brenntag UK Limited	Greenwich		Tunnel Avenue	London	Greater London	SE10	0QE	COMAH Lower Tier Operator	(was Albion Chemicals Ltd)	5330	Greenwich	England
Brenntag UK Limited	Portishead	Old Brick Works	Bristol Road	Portishead	Somerset	BS20	6QG	COMAH Lower Tier Operator		0121	North Somerset	England
Brenntag UK Limited	Scunthorpe	Grove Wharf	Gunness	Scunthorpe	North Lincolnshire	DN15	8TZ	COMAH Lower Tier Operator	(was Albion Chemicals Ltd)	2003	North Lincolnshire	England
Brenntag UK Limited	Sunderland	Turbine Business Park	Nissan Way	Sunderland	Tyne & Wear	NE38	8LE	COMAH Lower Tier Operator		4620	Sandwell	England
Briar Chemicals Limited	Norwich		Sweet Briar Road	Norwich	Norfolk	NR6	5AP	COMAH Upper Tier Operator	(was Bayer CropScience Limited)	2625	Norwich	England
Britannia Refined Metals Limited	Gravesend	Botany Road	Northfleet	Gravesend	Kent	DA11	9BG	COMAH Upper Tier Operator		2230	Gravesham	England
British Pipeline Agency Limited	Buncefield Terminal		Green Lane	Hemel Hempstead	Hertfordshire	HP22	7HZ	COMAH Upper Tier Operator		1910	Dacorum	England
British Pipeline Agency Limited	North Walsham	Station Yard	Norwich Road	Norwich	Norfolk	NR28	9JR	COMAH Lower Tier Operator		2620	North Norfolk	England
British Steel Limited	Scunthorpe	Brigg Road	Scunthorpe	Scunthorpe	Lincolnshire	DN16	1AX	COMAH Upper Tier Operator	(was Longs Steel UK Limited) was Tata Steel UK Limited was Corus UK Ltd)	2003	North Lincolnshire	England
British Steel Limited	Teesside Beam Mill	Lackenby Works	Trunk Road	Cleveland	Cleveland	TS6	7RP	COMAH Lower Tier Operator		0728	Redcar & Cleveland	England
British Sugar Plc	Wissington Sugar Factory		Kings Lynn	Norfolk	Norfolk	PE33	9QG	COMAH Lower Tier Operator		2635	W Norfolk & Kings Lynn	England
Broxburn Bottlers Limited	Broxburn - Drivers Road	East Mains Industrial Estate	5 Drivers Road	Broxburn	West Lothian	EH52	5NN	COMAH Lower Tier Operator		9079	West Lothian UA	Scotland
Bruichladdich Distillery Company Limited	Bruichladdich Distillery		Bruichladdich	ISLE OF ISLAY	Argyle	PA49	7UN	COMAH Lower Tier Operator		9054	Argyll & Bute UA	Scotland
Budget Gas Limited	Telford	Heslop	Halesfield 21	Telford	Shropshire	TF7	4NX	COMAH Lower Tier Operator		3240	The Wrekin UA	England
Calent Gas Limited	Holford H165 Gas Storage Facility	Moss Lane	Lostock Green	Holford, Northwich	Cheshire	CW9	7TG	COMAH Upper Tier Operator	(was National Grid Gas PLC)	0660	Cheshire West and Chester UA	England
Calchem Limited	Grangemouth Works	Avecia	Earls Road	Grangemouth	Falkirk	FK3	8XG	COMAH Upper Tier Operator	(was Kenfline UK Limited)	9065	Falkirk UA	Scotland
Caldic (UK) Limited	Holmewood Industrial Estate		Stansby Close	Chesterfield	Derbyshire	S42	5UG	COMAH Lower Tier Operator		1035	North East Derbyshire	England
Caligen Foam Limited	Accrington		Accrington	Accrington	Lancashire	B85	2BS	COMAH Lower Tier Operator		2330	Hyndburn	England
Calor Gas Limited	Canvey Island	Canvey Terminal	Thames Road	Canvey Island	Essex	SS8	0HR	COMAH Upper Tier Operator		1520	Castle Point	England
Calor Gas Limited	Coryton		Manor Way	Stanford Le Hope	Essex	SS17	9LW	COMAH Upper Tier Operator		1595	Thurrock UA	England
Calor Gas Limited	Grangemouth		Boness Road	Grangemouth	Falkirk	FK3	9YL	COMAH Upper Tier Operator		9065	Falkirk UA	Scotland
Calor Gas Limited	Neath Operations Centre	Neath Operations Centre	Neath	West Glamorgan	West Glamorgan	SA10	8ER	COMAH Upper Tier Operator		6930	Neath & Port Talbot UA	Wales
Calor Gas Limited	Plymouth Operations Centre	Lee Mill Industrial Estate	Plymouth	Devon	Devon	PL21	9ER	COMAH Upper Tier Operator		1125	South Hams	England
Calor Gas Limited	Port Clarence		Haverton Hill Road	Middlesbrough	Cleveland	TS2	15F	COMAH Upper Tier Operator		0738	Stockton-on-Tees	England
Calor Gas Limited	Saxham LPG Filling Plant		Newmarket Road	Bury St Edmunds	Suffolk	IP28	6QY	COMAH Upper Tier Operator		3525	St Edmundsbury	England
Calor Gas Limited	Stoney Stanton		Occupation Road	Leicester	Leicestershire	LE9	4JJ	COMAH Upper Tier Operator		2405	Blaby	England
Calor Gas Limited	Blackpool	15 Squires Gate Industrial Estate	Squires Gate Lane	Blackpool	Lancashire	FY4	3RN	COMAH Lower Tier Operator		2373	Blackpool UA	England
Calor Gas Limited	Brecon	Old Station Yard	Three Cocks	Brecon	Powys	LD3	0SD	COMAH Lower Tier Operator		6850	Powys UA	Wales
Calor Gas Limited	Cranbrook (Old Station Yard)	Old Station Yard	Cranbrook	Kent	Kent	TN17	2SR	COMAH Lower Tier Operator		2270	Tunbridge Wells	England
Calor Gas Limited	Derby Road, Liverpool		Derby Road	Liverpool	Merseyside	L20	8PF	COMAH Lower Tier Operator		4310	Liverpool	England
Calor Gas Limited	Edmonton Calor Centre		Stacey Avenue	London	Greater London	N18	3PE	COMAH Lower Tier Operator		5300	Enfield	England
Calor Gas Limited	Elland		Dewsbury Road	Elland	West Yorkshire	HX5	9IU	COMAH Lower Tier Operator		4710	Calderdale	England
Calor Gas Limited	Hardley - Cadland Road	Calor Depot - Fawley (Hythe)	Cadland Road	Southampton	Hampshire	SO45	3NY	COMAH Lower Tier Operator		1740	New Forest	England
Calor Gas Limited	Inverness		Carsegate Road North	Highland	Highland	IV3	6ES	COMAH Lower Tier Operator		9068	Highland UA	Scotland
Calor Gas Limited	Newbury	Calor Depot	London Road Trading Estate	Newbury	Berkshire	RG14	2AE	COMAH Lower Tier Operator		0340	West Berkshire UA	England
Calor Gas Limited	Norwich	Livestock Market	Hall Road	Norwich	Norfolk	NR4	6EQ	COMAH Lower Tier Operator		2625	Norwich	England
Calor Gas Limited	Poole	Poole Depot	Willis Way	Poole	Dorset	BH15	35S	COMAH Lower Tier Operator		1255	Poole UA	England
Calor Gas Limited	Reading	Goods Yard Mortimer Station	Reading	Reading	Berkshire	RG7	2AB	COMAH Lower Tier Operator		0340	West Berkshire UA	England
Calor Gas Limited	Salford	Manchester Calor Centre	Daniel Adamson Road	Salford	Greater Manchester	M5	2GU	COMAH Lower Tier Operator		4230	Salford	England
Calor Gas Limited	Sittingbourne	Old Pump House West Lane Trading Estate	Eurolink Way	Sittingbourne	Kent	ME10	35R	COMAH Lower Tier Operator		2255	Swale	England
Calor Gas Limited	Smethwick		Mornington Road	Birmingham	West Midlands	B66	2JE	COMAH Lower Tier Operator		4620	Sandwell	England
Calor Gas Limited	Stalbridge	Stalbridge Depot	Gibbs Marsh Trading Estate	Sturminster Newton	Dorset	DT10	2RY	COMAH Lower Tier Operator		1215	North Dorset	England
Calor Gas Limited	Stoke on Trent	Sneyd Hill Depot	Sneyd Hill	Stoke-on-Trent	Staffordshire	ST6	2DZ	COMAH Lower Tier Operator		3455	Stoke-on-Trent	England
Calor Gas Limited	Unbridge Calor Depot	Bridge Works	Iver Lane	Unbridge	Greater London	UB8	2JG	COMAH Lower Tier Operator		5510	Hillingdon	England
Calor Gas Limited	Wandsworth Calor Depot	10 Delta Business Park	Smugglers Way	London	Greater London	SW18	1EG	COMAH Lower Tier Operator		5960	Wandsworth	England
Calor Gas Limited	Wellheads Industrial Estate	Wellheads Industrial Estate	Dyce, Aberdeen	Aberdeen	Aberdeenshire	AB21	7GB	COMAH Lower Tier Operator		9051	Aberdeen City UA	Scotland
Calor Gas Limited	Worcester	Trow Way	Diglis Industrial Estate	Worcester	Worcestershire	WR5	3BX	COMAH Lower Tier Operator		1835	Worcester	England
Cambrian Gas Limited	QJ Factory Road	Factory Road Industrial Estate	Factory Road	Sanfyoofa, Deeside	Flintshire	CF5	2QJ	COMAH Lower Tier Operator		6835	Flintshire UA	Wales
Campact Limited	Hexam		Arick Grange Road	Hexam	Northumberland	NE46	4IS	COMAH Upper Tier Operator		2940	Northumberland UA	England
Campbell Meyer & Co. Limited	Peel Park Place		Collage Milton South	3 Peel Park Place	East Kilbride, GLASGOW	G74	5LW	COMAH Lower Tier Operator	(was J. G. Distillers Limited)	9077	South Lanarkshire UA	Scotland
Cardiff Gas Limited	Penarth		Sully Moors Road	Penarth	Glamorgan	CF64	25Y	COMAH Lower Tier Operator		6950	Vale of Glamorgan UA	Wales
Carpenter Limited	Glossop Branch		Dinting Lodge Ind Est	Glossop	Derbyshire	SK13	6LE	COMAH Upper Tier Operator		1030	High Peak	England
Carver (Wolverhampton) Limited	Wolverhampton / Gravelly Way		Four Ashes	Wolverhampton	Staffordshire	WV10	7GW	COMAH Lower Tier Operator		3430	South Staffordshire	England
Centrica Storage Limited	Easington		Dimlington Road	Easington	Hull	HU12	05X	COMAH Upper Tier Operator		2001	East Riding	England
Certas Energy UK Limited	Aberdeen Point Law		27 Point Law	Aberdeen	Aberdeenshire	AB11	5QW	COMAH Lower Tier Operator	(was GB Oils Limited was BP Oil UK Ltd)	9051	Aberdeen City UA	Scotland
Certas Energy UK Limited	Inverness		Cromwell Road	Inverness	Highland	IV1	15X	COMAH Lower Tier Operator	(was GB Oils Limited was BP Oil UK Ltd)	9068	Highland UA	Scotland
Certas Energy UK Limited	Lerwick		North Ness	Lerwick	Shetland	Z1	0LZ	COMAH Lower Tier Operator	(was GB Oils Limited was Scottish Fuels)	9010	Shetland	Scotland
CF Fertilisers UK Limited	Billingham	PO Box 81	Billingham	Teesside	Teesside	TS23	1XT	COMAH Upper Tier Operator		0738	Stockton-on-Tees	England
CF Fertilisers UK Limited	Portrack Site	Tees Bridge Approach Road	Stockton-On-Tees	Teesside	Teesside	TS18	2RF	COMAH Upper Tier Operator		0738	Stockton-on-Tees	England
CF Fertilisers UK Limited	Ince Marshes	Ince Marshes	Ince	Chester	Cheshire	CH2	4LB	COMAH Upper Tier Operator		0660	Cheshire West and Chester UA	England
CF Fertilisers UK Limited	North Tees	Huntsman Drive	Port Clarence	Middlesbrough	Cleveland	TS2	1TT	COMAH Upper Tier Operator		0738	Stockton-on-Tees	England
Chemall Plc	Milton Keynes		Denbigh Road	Milton Keynes	Buckinghamshire	MK1	1PB	COMAH Lower Tier Operator		0435	Milton Keynes UA	England
Chemox International Limited	Billingham	Billingham Process Park	Belasis Avenue	Billingham	Cleveland	TS23	1LB	COMAH Upper Tier Operator	(was Haltermann Ltd)	0738	Stockton-on-Tees	England
Chemox International Limited	Middlesbrough	All Saints Refinery	Cargo Fleet Road	Middlesbrough	Cleveland	TS23	6AF	COMAH Upper Tier Operator	(was Haltermann Ltd)	0734	Middlesbrough UA	England
Chemring Countermeasures Limited	Salisbury	High Post	Salisbury	Wiltshire	Wiltshire	SP4	6AS	COMAH Upper Tier Operator	(was Palms Wesssex Ltd)	0734	Wiltshire UA	England
Chemring Defence UK Limited	Draycott	Hilline Mills	Draycott	Derbyshire	Derbyshire	DE22	3DJ	COMAH Lower Tier Operator		3940	Derbyshire UA	England
Chemring Energy UK Limited	Ardeer	PO Box 2	Ardeer	Ayrshire	Ayrshire	KA20	3LN	COMAH Upper Tier Operator		9072	North Ayrshire UA	Scotland
Chestnut Trading Limited	Brookenby Business Park	Brookenby	Brookenby	Market Rasen	Lincolnshire	LN8	6HF	COMAH Lower Tier Operator		2535	West Lindsey	England
Chivas Brothers Limited	Balgay Warehousing		Balgay Road	Beith	Ayrshire	KA15	1HT	COMAH Upper Tier Operator		9072	North Ayrshire UA	Scotland
Chivas Brothers Limited	Dalmuir Bulk Warehouse		Beardmore Street	Clydebank	Dunbartonshire	G81	45A	COMAH Upper Tier Operator		9057	West Dunbartonshire UA	Scotland
Chivas Brothers Limited	Dumbuck Maturation Site		Glasgow Road	Dumbarton	Dunbartonshire	G82	1ND	COMAH Upper Tier Operator		9057	West Dunbartonshire UA	Scotland
Chivas Brothers Limited	Keith Bond No 1		Alexandra Road	Keith	Moray	AB55	3BX	COMAH Upper Tier Operator		9071	Moray UA	Scotland
Chivas Brothers Limited	Malcolmburn Warehousing		Malcolmburn Road	Keith	Moray	AB55	3YB	COMAH Upper Tier Operator		9071	Moray UA	Scotland
Chivas Brothers Limited	Willowyard Maturation Site	Willowyard Maturation site	Beith	Ayrshire	Ayrshire	KA15	1JH	COMAH Upper Tier Operator		9072	North Ayrshire UA	Scotland
Chivas Brothers Limited	Burncrook Warehousing	Aberlour		Roths	Moray	AB38	7BN	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Chivas Brothers Limited	Glenburgie Distillery			Forres	Moray	IV36	2QX	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Chivas Brothers Limited	Glentauchers Distillery		Mulben	Keith	Banffshire	AB55	6YL	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Chivas Brothers Limited	Kilmalid Distillery		Stirling road	Dumbarton	West Dunbartonshire	G82	25S	COMAH Lower Tier Operator		9057	West Dunbartonshire UA	Scotland
Chivas Brothers Limited	Longmorn			Elgin	Moray	IV30	35J	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Chivas Brothers Limited	Miltonduff Glenlivet Distillery			Elgin	Moray	IV30	3TQ	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Chivas Brothers Limited	Paisley	111 Renfrew Road		Paisley	Renfrewshire	PA3	4DY	COMAH Lower Tier Operator		9075	Renfrewshire UA	Scotland
Chivas Brothers Limited	The Glenlivet Distillery			Salindalloch	Moray	AB37	5DB	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Chivas Brothers Limited	Thornmore Distillery		Richardson Road, Advie	Inverness and Nairn	Inverness and Nairn	PH26	3LR	COMAH Lower Tier Operator		9068	Highland UA	Scotland
Chivas Brothers Limited	Towers Road Warehouse		Towers Road	Airdrie	Lanarkshire	ML6	8NA	COMAH Lower Tier Operator		9073	North Lanarkshire UA	Scotland
Christeyns Food Hygiene Limited	Winwick Quay		2-3 Cameron Court	Warrington	Cheshire	WA2	8RE	COMAH Lower Tier Operator	(was Klenzan Limited)	0655	Warrington UA	England
Clariant Oil Services UK Limited	Aberdeen	Kirkhill Industrial Estate	Howe Moss Place	Aberdeen	Aberdeenshire	AB21	0GS	COMAH Lower Tier Operator		9051	Aberdeen City UA	Scotland
CLH Pipeline System (CLH-PS) Limited	Walton on Thames Storage Terminal	Storage Terminal	Waterside Drive	Walton on Thames	Surrey	KT12	2HZ	COMAH Upper Tier Operator	(was BP Oil UK Limited)	3605	Elmbridge	England
CLH Pipeline System (CLH-PS) Limited	Aldermaston PSD Reading		Silver Lane	Reading	Berkshire	RG7	4QR	COMAH Upper Tier Operator	(was Oil and Pipelines Agency)	0340	West Berkshire UA	England
CLH Pipeline System (CLH-PS) Limited	Backford North PSD	Backford PSD	Caughall Road	Chester	Cheshire	CH2	4BN	COMAH Upper Tier Operator	(was Oil and Pipelines Agency)	0660	Cheshire West and Chester UA	England
CLH Pipeline System (CLH-PS) Limited	Hallen PSD Bristol	Hallen PSD	Ison Hill	Bristol	South Gloucestershire	BS10	7RH	COMAH Upper Tier Operator	(was Oil and Pipelines Agency)	0119	South Gloucs UA	England
CLH Pipeline System (CLH-PS) Limited	Killingholme PSD	Killingholme PSD	Station Road	South Killingholme	North East Lincolnshire	DN40	3ED	COMAH Upper Tier Operator	(was Oil and Pipelines Agency)	2003	North Lincolnshire	England
CLH Pipeline System (CLH-PS) Limited	Misterton PSD	Misterton PSD	Stockwith Road	Doncaster	South Yorkshire	DN10	4JG	COMAH Upper Tier Operator	(was Oil and Pipelines Agency)	3010	Bassetlaw	England
CLH Pipeline System (CLH-PS) Limited	Rawcliffe Bridge PSD	Paper Mill Road	Rawcliffe Bridge	Goole	East Riding of Yorkshire	DN14	8SJ	COMAH Upper Tier Operator	(was Oil and Pipelines Agency)	2001	East Riding	England
CLH Pipeline System (CLH-PS) Limited	Redcliffe Bay PSD	Redcliffe Bay PSD	Down Road	Portishead	Somerset	BS20	8BL	COMAH Upper Tier Operator	(was Oil and Pipelines Agency)	0121	North Somerset	England
CLH Pipeline System (CLH-PS) Limited	Thetford		Mundford Road	Thetford	Norfolk	IP24	1NB	COMAH Upper Tier Operator	(was Oil and Pipelines Agency)	2605	Breckland	England
CLH Pipeline System (CLH-PS) Limited	Bramhall	Bramhall Oil Terminal	Chester Road	Poynton, Stockport	Cheshire	SK12	1DS	COMAH Upper Tier Operator	(was PX Limited (was Simon Management Ltd))	4235	Stockport	England
CLH Pipeline System (CLH-PS) Limited	Inverness PSD		Longman Drive	Inverness	Highland	IV1	15U	COMAH Lower Tier Operator	(was Oil and Pipelines			

Diageo Scotland Limited	Blackgrange/Cambus Bonds	Blackgrange		Alloa	Clackmannanshire	FK10	2PH	COMAH Upper Tier Operator		9056	Clackmannan UA	Scotland		
Diageo Scotland Limited	Bonnybridge Warehouses		Glasgow Road	Bonnybridge	Falkirk	FK4	15H	COMAH Upper Tier Operator		9065	Falkirk UA	Scotland		
Diageo Scotland Limited	Broxburn - Westerton Road	East Mains Industrial Estate	18 Westerton Road	Broxburn	West Lothian	EH52	50A	COMAH Upper Tier Operator		9079	West Lothian UA	Scotland		
Diageo Scotland Limited	Cluny Maturation Complex		Cluny Road	Cluny, Kirkcaldy	Fife	KY2	60P	COMAH Upper Tier Operator		9066	Fife UA	Scotland		
Diageo Scotland Limited	Glenlossie Distillery			Elgin	Moray	IV30	35S	COMAH Upper Tier Operator		9071	Moray UA	Scotland		
Diageo Scotland Limited	Leven Site			Leven	Fife	KY8	5HD	COMAH Upper Tier Operator		9066	Fife UA	Scotland		
Diageo Scotland Limited	Menstrie Bond			Menstrie	Clackmannanshire	FK11	7EP	COMAH Upper Tier Operator		9056	Clackmannan UA	Scotland		
Diageo Scotland Limited	UDV (J & B site) Blythswood	Argyle Avenue Blythswood Estate	Inchinnan Road	Renfrew	Renfrewshire	PA4	9EB	COMAH Upper Tier Operator		9075	Renfrewshire UA	Scotland		
Diageo Scotland Limited	Benrines Distillery			Aberlour	Moray	AB38	9NN	COMAH Lower Tier Operator		9071	Moray UA	Scotland		
Diageo Scotland Limited	Bonhill - UDV - (J & B site)		Dilliechip Loan	Bonhill	Dunbartonshire	G83	9HX	COMAH Lower Tier Operator		9057	West Dunbartonshire UA	Scotland		
Diageo Scotland Limited	Cameronbridge			Leven	Fife	KY8	5RL	COMAH Lower Tier Operator		9066	Fife UA	Scotland		
Diageo Scotland Limited	Carsebridge Bond		Carsebridge Road	Alloa	Clackmannanshire	FK10	3LT	COMAH Lower Tier Operator		9056	Clackmannan UA	Scotland		
Diageo Scotland Limited	Dufftown Distillery			Dufftown	Banffshire	AB55	4BR	COMAH Lower Tier Operator		9071	Moray UA	Scotland		
Diageo Scotland Limited	Grange Lane		Grange Lane	Grangemouth	Stirlingshire	FK3	8EG	COMAH Lower Tier Operator		9065	Falkirk UA	Scotland		
Diageo Scotland Limited	Inchgowrie Distillery			Buckie	Banffshire	AB56	5AB	COMAH Lower Tier Operator		9071	Moray UA	Scotland		
Diageo Scotland Limited	Royal Brackla			Cawdor	Highland	IV12	5QY	COMAH Lower Tier Operator		9068	Highland UA	Scotland		
Diageo Scotland Limited	Shieldhall Packing Operations			Glasgow	Strathclyde	G51	45A	COMAH Lower Tier Operator		9067	Glasgow UA	Scotland		
Diversy UK Production Limited - Part of Sealedair	Alfreton, Cotes Park Industrial Estate	Cotes Park Estate	Renfrew Road	Alfreton	Derbyshire	DE55	4PA	COMAH Lower Tier Operator		1005	Amber Valley	England		
DMW Logistics Limited	Sutton In Ashfield	Unit 1, Sutton Parkway	Oldcroft Lane	SUTTON-IN-ASHFIELD	Nottinghamshire	NG17	5FB	COMAH Lower Tier Operator		3005	Ashfield	England		
Doncasters Limited	Holbrook Works		Halfway	Sheffield	South Yorkshire	S20	3GB	COMAH Lower Tier Operator	(was Doncasters Group Limited (was Doncasters Structures Limited))	4420	Sheffield	England		
Dow AgroSciences Limited	Kings Lynn		Estuary Road	Kings Lynn	Norfolk	PE30	2JD	COMAH Upper Tier Operator	(was Dow Chemical Company Limited)	2635	W Norfolk & Kings Lynn	England		
Dow Silicones UK Limited	Barry		Cardiff Road	Barry	Vale of Glamorgan	CF63	2YL	COMAH Upper Tier Operator	(was Dow Corning Limited)	6950	Vale of Glamorgan UA	Wales		
Dr Reddy's Laboratories (EU) Limited	Mirfield	Po Box 6	Stearnard Lane	Mirfield	West Yorkshire	WF14	8HZ	COMAH Lower Tier Operator		4715	Kirklees	England		
Dracon Trading Limited	Hemswell Cliff	Caenby Corner Industrial Estate	Tatams Mount	Hemswell Cliff	Lincolnshire	DN21	5TL	COMAH Lower Tier Operator		2535	West Lindsey	England		
Dragon LNG Limited	Dragon LNG Terminal			Milford Haven	Pembrokeshire	SA73	1DP	COMAH Upper Tier Operator		6845	Pembrokeshire UA	Wales		
Drax Power Limited	Drax Power Station/Drax Power Limited		PO Box 3	Selby	North Yorkshire	YO8	8PQ	COMAH Lower Tier Operator		2739	Selby	England		
DSM Nutritional Products (UK) Limited	Drakemyre			Dalry	Ayrshire	KA24	5JJ	COMAH Upper Tier Operator		9072	North Ayrshire UA	Scotland		
DSM Nutritional Products (UK) Limited	Heanor	Unit 41, Delves Road	Heanor Gate Industrial Estate	Heanor	Derbyshire	DE75	75G	COMAH Lower Tier Operator		1005	Amber Valley	England		
Eastham Refinery Limited	South Wirral			North Road	Merseyside	CH65	1AJ	COMAH Upper Tier Operator		4325	Wirral	England		
Easy Cleaning Solutions Limited	Thetford		Brunel Way	Thetford	Norfolk	IP24	1HF	COMAH Upper Tier Operator	(was Jeyes Limited)	2605	Breckland	England		
Eddie Stobart Logistics Limited	Heywood		Unit M2 Heywood Distribution Park	Heywood	Greater Manchester	OL10	2TR	COMAH Upper Tier Operator		4225	Rochdale	England		
EDF Energy (Thermal Generation) Limited	Cottam Power Station		PO Box 4	Retford	Nottinghamshire	DN22	0NP	COMAH Lower Tier Operator	(was EDF Energy (Cottam Power) Ltd)	3010	Bassetlaw	England		
EDF Energy (Thermal Generation) Limited	West Burton Power Station		Retford	Nottinghamshire	Nottinghamshire	DN22	9BL	COMAH Lower Tier Operator	(was EDF Energy (West Burton Power) Limited)	3010	Bassetlaw	England		
EDF Energy Nuclear Generation Limited	Dungeness B Power Station			Romney Marsh	Kent	TN29	3RS	COMAH Lower Tier Operator	(was British Energy Generation Limited)	2250	Shepway	England		
EDF Energy Nuclear Generation Limited	Hartlepool Power Station			Hartlepool	Cleveland	TS25	2BZ	COMAH Lower Tier Operator	(was British Energy Generation Limited)	0724	Hartlepool	England		
EDF Energy Nuclear Generation Limited	Heychem 1 & 2 Power Station			Mortcayne	Lancashire	LA3	2XQ	COMAH Lower Tier Operator	(was British Energy Generation Limited)	2335	Lancaster	England		
EDF Energy Nuclear Generation Limited	Hinkley Point B Power Station			Bridgewater	Somerset	TA5	1UD	COMAH Lower Tier Operator	(was British Energy Generation Limited)	3320	West Somerset	England		
EDF Energy Nuclear Generation Limited	Hunterston B Power Station			West Kilbride	Ayrshire	KA23	9QJ	COMAH Lower Tier Operator	(was British Energy Generation Limited)	9072	North Ayrshire UA	Scotland		
EDF Energy Nuclear Generation Limited	Sizewell B Power Station			Sizewell	Suffolk	IP16	4UR	COMAH Lower Tier Operator	(was British Energy Generation Limited)	3530	Suffolk Coastal	England		
EDF Energy Nuclear Generation Limited	Torness Power Station			Dunbar	East Lothian	EH42	1QS	COMAH Lower Tier Operator	(was British Energy Generation Limited)	9062	East Lothian UA	Scotland		
EDF Trading Gas Storage Limited	Hole House Farm Storage Site		Hole House Farm	Crewe	Cheshire	CW11	3QN	COMAH Upper Tier Operator	(was Energy Merchants Gas Storage (UK) Limited)	0670	Cheshire East UA	England		
Edrington Group Limited (The)	Macallan Distillery			Aberlour	Moray	AB38	9RX	COMAH Upper Tier Operator		9071	Moray UA	Scotland		
Edrington Group Limited (The)	Glasgow - Buchley Warehouse		Balmuldy Road	Glasgow	City of Glasgow	G64	3QH	COMAH Lower Tier Operator		9061	East Dunbartonshire UA	Scotland		
Edrington Group Limited (The)	Glasgow - Drumchapel		Drumchapel Avenue	Drumchapel	City of Glasgow	G15	6RW	COMAH Lower Tier Operator		9067	Glasgow UA	Scotland		
Edrington Group Limited (The)	Glenrothes Distillery		Burnside Street	Rothies	Aberlour	Moray	AB38	7AA	COMAH Lower Tier Operator		9071	Moray UA	Scotland	
Edrington Group Limited (The)	Highland Park Distillery			Holm Road	Orkney	KW15	1SU	COMAH Lower Tier Operator		9000	Orkney	Scotland		
Edrington Group Limited (The)	Parkmore Warehouse			Dufftown	Banffshire	AB55	4DL	COMAH Lower Tier Operator		9071	Moray UA	Scotland		
Elanco UK AH Limited	Liverpool		Fleming Road	Speke	Merseyside	L24	9LN	COMAH Upper Tier Operator	(was Eli Lilly and Company Limited)	4310	Liverpool	England		
Emerald Kalama Chemical Limited	Widnes			Dans Road	Cheshire	WA8	0RF	COMAH Upper Tier Operator	(was Innospec Widnes Ltd)	0650	Halton	England		
Energas Limited	Derby			Haslams Lane, Alfreton Road	Derbyshire	DE22	1EB	COMAH Lower Tier Operator		1055	Derby City UA	England		
Energas Limited	Grimsbury			Adam Smith Street	Grimsbury	North East Lincolnshire	DN31	15J	COMAH Lower Tier Operator	(was Engineering & Welding Supplies Ltd)	2002	North East Lincolnshire	England	
Eni UK Limited (a Eni Liverpool Bay Operating Company Limited)	Point of Ayr Terminal			Station Road	Talence, Holywell	CH8	9RD	COMAH Lower Tier Operator	(was BHP Billiton Petroleum Limited)	6835	Flintshire UA	Wales		
EnQuest NMS Limited	Sutton Voe Oil Terminal			Mossbank	Shetland	Z22	9TU	COMAH Upper Tier Operator	(was Enquest Plc (was BP Exploration Operating Company Limited))	9010	Shetland	Scotland		
Ensus UK Limited	Wilton		Middleway	Wilton International	Middlesbrough	Cleveland	T510	4WS	COMAH Upper Tier Operator		0728	Redcar & Cleveland	England	
Enviigo CRS Limited	Alconbury			Woolley Road	Huntingdon	Cambridgeshire	PE28	4HS	COMAH Lower Tier Operator	(was Huntingdon Life Sciences Limited)	0520	Huntingdon	England	
EnviroWales Limited	Rassau Industrial Estate		Plateaux 1 and 2	Rassau Industrial Estate	Ebbw Vale	Gwent	NP23	5SD	COMAH Upper Tier Operator		6910	Blaenau Gwent UA	Wales	
EPC United Kingdom Plc	Alfreton			Rough Close Works	Alfreton	Derbyshire	DE55	2BE	COMAH Upper Tier Operator		1005	Amber Valley	England	
EPC United Kingdom Plc	Harwich			Great Oakley Works	Harwich	Essex	CO12	5JW	COMAH Upper Tier Operator	(was Exchem Plc)	1560	Tendring	England	
Essar Oil (UK) Limited	Stanlow			Stanlow Manufacturing Complex	PO Box 3	Cheshire	CH65	4HB	COMAH Upper Tier Operator	(was Shell UK Oil Products Ltd)	0660	Cheshire West and Chester UA	England	
Essar Oil (UK) Limited	Tranmere			Tranmere Oil Terminal	Birkenhead	Merseyside	CH42	1LQ	COMAH Upper Tier Operator	(was Shell UK Oil Products Ltd)	4325	Wirral	England	
Esso UK Limited	Wakefield			Calder Vale Road	Wakefield	West Yorkshire	WF11	5PH	COMAH Upper Tier Operator	(was Brotherton Esso Limited was Brotherton Speciality Products Ltd)	4725	Wakefield	England	
Esso Petroleum Company Limited	Avonmouth Terminal			Avonmouth Terminal	Bristol	South Gloucestershire	BS11	9BN	COMAH Upper Tier Operator		0116	Bristol UA	England	
Esso Petroleum Company Limited	Birmingham Erdington Terminal			Wood Lane	Birmingham	West Midlands	B24	8DN	COMAH Upper Tier Operator		4605	Birmingham	England	
Esso Petroleum Company Limited	Fawley Refinery			Southampton	Hampshire	SO45	1TX	COMAH Upper Tier Operator		1740	New Forest	England		
Esso Petroleum Company Limited	Purfleet			London Road	Purfleet	Essex	RM19	1RS	COMAH Upper Tier Operator		1595	Thurrock UA	England	
Esso Petroleum Company Limited	West London Terminal Stanwell			West London Terminal	Beaufort	Middlesex	TW19	7LZ	COMAH Upper Tier Operator		5540	Hounslow	England	
Esso Petroleum Company Limited	ASIG - Gatwick Fuel Farm			London Gatwick Airport	Perimeter Road North	West Sussex	RH6	0JE	COMAH Lower Tier Operator	(was ASIG Limited)	3820	Crawley	England	
Esso Petroleum Company Limited	Hythe Terminal Southampton			Hythe Terminal	Southampton	Hampshire	SO45	3NR	COMAH Lower Tier Operator		1740	New Forest	England	
Evans Vanodine International Plc	Preston			Unit 142 Brierley Road	Bamber Bridge, Preston	Lancashire	PR5	8AH	COMAH Upper Tier Operator		2360	South Ribblesdale	England	
Evergreen Garden Care UK Limited	Doncaster			Quattro Warehouses	Doncaster	South Yorkshire	DN13	3FG	COMAH Lower Tier Operator	(was Scotts Company (UK) Limited (The))	4410	Doncaster	England	
Evonik Chemicals Limited	Clayton, Manchester			Clayton Lane	Manchester	Greater Manchester	M11	4SR	COMAH Lower Tier Operator	(was Air Products (Chemicals) Plc)	4215	Manchester	England	
Evonik Goldschmidt UK Limited	Milton Keynes			Togo House (HQ)	Chippenham Drive	Buckinghamshire	MK10	0AF	COMAH Lower Tier Operator		0435	Milton Keynes UA	England	
Explosive Developments Limited	Stapleton			West Park	Stapleton	North Yorkshire	WF8	3HX	COMAH Lower Tier Operator		2739	Selby	England	
Exwold Technology Limited	Hartlepool			Brenda Road South	Hartlepool	Cleveland	TS25	2BE	COMAH Upper Tier Operator		0724	Hartlepool	England	
Exwold Technology Limited	Billingham			Haverton Hill	Billingham	Cleveland	TS23	1YJ	COMAH Lower Tier Operator		0738	Stockton-on-Tees	England	
ExxonMobil Chemical Limited	Fawley/Hythe ExxonMobil Chemical			Southampton	Southampton	Hampshire	SO45	3NP	COMAH Upper Tier Operator		1740	New Forest	England	
ExxonMobil Chemical Limited	Fife Ethylene Plant Breafoot Bay			Po Box 14	Braefoot Bay	Burntisland	Fife	KY3	0XR	COMAH Upper Tier Operator		9066	Fife UA	Scotland
ExxonMobil Chemical Limited	Fife Ethylene Plant Mossmorran			Beverkae House	Fife	Cowdenbeath	Fife	KY4	8EP	COMAH Upper Tier Operator		9066	Fife UA	Scotland
F2 Chemicals Limited	F2 Chemicals, Preston			Lea Lane	Preston	Lancashire	PR4	0RZ	COMAH Lower Tier Operator		2325	Fylde	England	
Faldingworth Defence Limited	Market Rasen			Faldingworth Base, Spridlington Road	Market Rasen	Lincolnshire	LN8	3SQ	COMAH Upper Tier Operator	(was Hesse Dock Company Limited)	2535	West Lindsey	England	
Falmouth Petroleum Limited	Falmouth			The Docks	Falmouth	Cornwall	TR11	4NR	COMAH Upper Tier Operator		0840	Cornwall UA	England	
Fillcare Limited	Lanelay Road			Talbot Green	Pontyclun	Mid Glamorgan	CF72	8YZ	COMAH Lower Tier Operator		6940	Rhondda, Cynon, Taff UA	Wales	
Fine Organics Limited	Seal Sands				Middlesbrough	Cleveland	TS2	1UB	COMAH Upper Tier Operator		0738	Stockton-on-Tees	England	
First Corporate Shipping Limited (t/a The Bristol Port Company)	Port and Harbour of Bristol			W Shed	Avonmouth Docks	Avon	BS11	9DQ	COMAH Lower Tier Operator		0116	Bristol UA	England	
Fisher Scientific UK Limited	Loughborough			Bishop Meadow Road	Loughborough	Leicestershire	LE11	5RG	COMAH Lower Tier Operator		2410	Charnwood	England	
Flogas Britain Limited	Avonmouth LPG Terminal			Severn Road	Bristol	West Midlands	BS10	75Q	COMAH Upper Tier Operator	(was National Grid Gas PLC)	0119	South Gloucs UA	England	
Flogas Britain Limited	Haywards Industrial Park			Orton Way	Birmingham	West Midlands	B35	7BT	COMAH Upper Tier Operator	(was Flogas UK Limited)	4605	Birmingham	England	
Flogas Britain Limited	Leicester (Merrylees)			Merrylees Road - The Sidings	Leicester	Leicestershire	LE9	9FE	COMAH Upper Tier Operator		2420	Hinckley & Bosworth	England	
Flogas Britain Limited	Llandarcy LPG storage depot			EM Edwards Works	Neath	West Glamorgan	SA10	6JY	COMAH Upper Tier Operator	(was Flogas UK Limited)	6930	Neath & Port Talbot UA	Wales	
Flogas Britain Limited	Rainham			Marsh Way	Rainham	Essex	RM13	8UH	COMAH Upper Tier Operator	(was Flogas UK Limited)	5480	Havering	England	
Flogas Britain Limited	Staveley, Chesterfield			Farndale Road	Chesterfield	Derbyshire	SA3	3YN	COMAH Upper Tier Operator	(was Flogas UK Limited)	1015	Chesterfield	England	
Flogas Britain Limited	Defford Mill			Earls Croome	Worcester	Worcestershire	WR8	9DF	COMAH Lower Tier Operator	(was Countywide LPG Limited (was Countrywide Farmers plc))	1860	Malvern Hills	England	
Flogas Britain Limited	Blaydon-on-Tyne			Newburn Bridge Road	Blaydon-on-Tyne	Tyne & Wear	NE21	45Q	COMAH Upper Tier Operator		4505	Gateshead	England	
Flogas Britain Limited	Buckfastleigh			Bullycleaves Quarry	Buckfastleigh	Devon	TQ11	0EA	COMAH Lower Tier Operator	(was Flogas UK Limited)	1130	Teignbridge	England	
Flogas Britain Limited	Carlisle			Willowholme Industrial Estate	Willowholme Road	Cumbria	CA2	5RT	COMAH Lower Tier Operator	(was GB LPG Limited trading as MacGas)	0915	Carlisle	England	
Flogas Britain Limited	Conwy			Morfa Conwy Business Park	Conwy	Caernarfonshire	LL32	8HH	COMAH Lower Tier Operator	(was Flogas UK Limited)	6905	Conwy UA	Wales	
Flogas Britain Limited	Hardley - Hythe - Flogas LPG Depot			Charleston Industrial Estate	Southampton	Hampshire	SO45	3NX	COMAH Lower Tier Operator	(was Flogas UK Limited)	1740	New Forest	England	
Flogas Britain Limited	Launceston			Plot 31, Pennygillam Industrial Estate	Pipers Close	Launceston	LA15	7ED	COMAH Lower Tier Operator	(was BP Oil UK Ltd)	0840	Cornwall UA	England	
Flogas Britain Limited	Leeds			Cross Green Industrial Estate	Knowsthorpe Gate	Leeds	LS9	0NP	COMAH Lower Tier Operator	(was Flogas UK Limited)	4720	Leeds	England	
Flogas Britain Limited	Liverpool			Knowsley Business Park	Ainsworth Lane	Merseyside	L34	9EU	COMAH Lower Tier Operator	(was Flogas UK Limited)	4305	Knowsley	England	
Flogas Britain Limited	Ludham (Great Yarmouth)			Catfield	Great Yarmouth	Norfolk	NR29	5LY	COMAH Lower Tier Operator	(was Flogas UK Limited)	2620	North Norfolk	England	
Flogas Britain Limited	Maelor, Wrexham			Maelor Works	Wrexham	Clwyd	LL13	0UW	COMAH Lower Tier Operator	(was Flogas UK Limited)	6955	Wrexham UA	Wales	
Flogas Britain Limited	Newport			Felx Industrial Estate	East Bank Road	Gwent	NP19	4PP	COMAH Lower Tier Operator	(was Flogas UK Limited)	6935	Newport UA	Wales	
Flogas Britain Limited	Peterborough				Newark Road	Cambridgeshire	PE1	5YD	COMAH Lower Tier Operator	(was Flogas UK Limited)	0540	Peterborough UA	England	
Flogas Britain Limited	Ridham				Ridham Dock	Kent	ME9	8SR	COMAH Lower Tier Operator	(was Flogas UK Limited)	2255	Swale	England	
Flogas Britain Limited	Skegness				Huttoft Road	Lincolnshire	LN13	9J5	COMAH Lower Tier Operator	(was Flogas UK Limited)	2510	East Lindsey	England	
Flogas Britain Limited	Stoke-on-Trent			Newstead Industrial Estate	Alderflat Drive	Staffordshire	ST4	8HX	COMAH Lower Tier Operator	(was Flogas UK Limited)	3455	Stoke-on-Trent	England	
Flogas Britain Limited	Witney			Apley Works	Burford Road	Oxfordshire	OX29	0DN	COMAH Lower Tier Operator	(was Flogas UK Limited)	3125	West Oxfordshire	England	
Flogas Britain Limited trading as MacGas	Duns			Morningbank, Swinton	Duns	Berwickshire	TD11	3JL	COMAH Lower Tier Operator	(was GB LPG Limited was BP Oil UK Ltd)	9055	Borders UA	Scotland	
Flogas Britain Limited trading as MacGas	Evanton			Highland Deephaven Industrial Estate	Dingwall	Highland	IV16	9XJ	COMAH Lower Tier Operator	(was GB LPG Limited was BP Oil UK Ltd)	9068	Highland UA	Scotland	
Flogas Britain Limited trading as MacGas	Grangemouth			Grangemouth Depot	South Shore Road	Stirlingshire	FK3	8UB	COMAH Lower Tier Operator	(was GB LPG Limited was BP Oil UK Ltd)	9065	Falkirk UA	Scotland	
Flogas Britain Limited trading as MacGas	Insch													

Frontier Agriculture Limited	Sandy	Georgetown Road	A1 Trunk Road	Sandy	Bedfordshire	SG19	2UB	COMAH Lower Tier Operator		0240	Central Bedfordshire UA	England
Frontier Agriculture Limited	Topcliffe	Station Road	Station Road	Topcliffe, Thirk	North Yorkshire	YO7	3SD	COMAH Lower Tier Operator		2710	Hambleton	England
Frontier Agriculture Limited	Drem Airfield	Drem Airfield	Drem Airfield	Drem	North Berwick	EH39	5AW	COMAH Lower Tier Operator		9062	East Lothian UA	Scotland
Fuchs Lubricants (UK) Plc	Century Street	Century Street	Century Street	Hanley	Staffordshire	ST1	5HU	COMAH Lower Tier Operator		3455	Stoke-on-Trent	England
Fujifilm Imaging Colorants Limited	Grangemouth Works	P1 - P2 Plant	Earls Road	Grangemouth	Falkirk	FK3	8GX	COMAH Upper Tier Operator		9065	Falkirk UA	Scotland
Fujifilm Speciality Ink Systems Limited	Broadstairs	Pysons Road	Pysons Road	Broadstairs	Kent	CT10	2LE	COMAH Lower Tier Operator	(was Fujifilm Sericol UK Limited)	2260	Thanet	England
Future Industrial Services Limited	Berwick	East Ord Industrial Estate	Tweedside	Berwick upon Tweed	Northumberland	TD15	2XF	COMAH Lower Tier Operator		2940	Northumberland UA	England
Gamebore Cartridge Company Limited	Hunsdale Farm, South Cave		Hunsdale Farm	South Cave	East Yorkshire	HU15	2DB	COMAH Lower Tier Operator		2001	East Riding	England
Gasrec Limited	Daventry	Daventry Rail Freight Terminal	Saxon Drive	Northampton	Northamptonshire	NN6	7GY	COMAH Lower Tier Operator		2810	Daventry	England
GASCO AS UK Branch	Langeled Receiving Facility (LRF)		Dimlington Road	Easington, Hull	East Riding of Yorkshire	HU12	0TG	COMAH Lower Tier Operator	(was Centrica Storage Limited)	2001	East Riding	England
GEO Specialty Chemicals UK Limited	GEO Specialty / Hythe	Hardley	Hythe	Southampton	Hampshire	SO45	3ZG	COMAH Upper Tier Operator	(was Cognis UK Limited)	1740	New Forest	England
George J Goff Limited	Wymondham		Stanfield Road	Wymondham	Norfolk	NR18	9QY	COMAH Lower Tier Operator		2630	South Norfolk	England
Gillette UK Limited	Reading Gillette Factory		Basingstoke Road	Reading	Berkshire	RG2	0OE	COMAH Lower Tier Operator		0345	Reading	England
Givaudan UK Limited	Ashford	Kennington Road	Willesborough	Ashford	Kent	TN24	0LT	COMAH Upper Tier Operator		2205	Ashford	England
GL Industrial Services UK Limited	Gilsland	Spadeadam Test Site MOD R5	Gilsland	Brampton	Cumbria	CA8	7AU	COMAH Lower Tier Operator	(was Advantica Ltd)	0915	Carlisle	England
Glasson Grain Limited	Glasson Dock	East Quay, Glasson Dock	Glasson Dock	Lancaster	Lancashire	LA2	0DB	COMAH Lower Tier Operator		2335	Lancaster	England
Glasson Grain Limited	Winniarleigh, Preston	Greens Farm Depot	Park Lane	Preston	Lancashire	PR3	0UJ	COMAH Lower Tier Operator		2370	Wyre	England
Glaxo Operations UK Limited	Irving	Shevalton Road	Shevalton Road	Irving	Ayrshire	KA11	5AP	COMAH Lower Tier Operator	(was GlaxoSmithKline PLC)	9072	North Ayrshire UA	Scotland
Glaxo Operations UK Limited	Montrose	Coldeen Street	Coldeen Street	Montrose	Angus	DD10	8EA	COMAH Lower Tier Operator	(was GlaxoSmithKline PLC)	9053	Angus UA	Scotland
Glaxo Operations UK Limited	Ulverston	Ulverston	North Lonsdale Road	Ulverston	Cumbria	LA12	9DR	COMAH Lower Tier Operator	(was GlaxoSmithKline PLC)	0930	South Lakeland	England
Glen Grant Limited	Burncrook Warehousing	North Street	ABERLOUR	Banffshire	Banffshire	AB38	7BW	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Glen Turner Distillery Limited	Starlaw Park		Starlaw Road	Livingston	West Lothian	EH54	85F	COMAH Upper Tier Operator		9079	West Lothian UA	Scotland
Glen Turner Distillery Limited	Glen Moray Distillery	Glennmoray Distillery	Bruceland Road	Elgin	Moray	IV30	1YE	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Glenallachie Distillers Company Limited (The)	Glenallachie Distillery		Aberlour	Banffshire	Banffshire	AB38	9LR	COMAH Lower Tier Operator	(was Exchangelaw (703) Limited was Chivas Brothers Limited)	9071	Moray UA	Scotland
Glenmorangie Company Limited (The)	Brora	Scotia House	Dudgeon Park Road	Brora	Sutherland	KW9	6NA	COMAH Lower Tier Operator		9068	Highland UA	Scotland
Glenmorangie Company Limited (The)	Glenmorangie Distillery		Tain	Rosshire	Rosshire	IV19	1PZ	COMAH Lower Tier Operator		9068	Highland UA	Scotland
Gower Chemicals Limited	Sherburn in Elmet, Leeds	Cygnus House, Moxon Way, Moor Lane Trading Estate	Sherburn in Elmet	Leeds	West Yorkshire	LS25	6ES	COMAH Upper Tier Operator	(was Wrenkem Limited - was Lansdowne Chemicals Plc)	2739	Selby	England
Gower Chemicals Limited	Swansea		Crymlyn Burrows	Swansea	West Glamorgan	SA1	8PT	COMAH Lower Tier Operator		6930	Neath & Port Talbot UA	Wales
Great Bear Distribution Limited	Rotherham Warehouse		Hellaby Lane	Hellaby, Rotherham	South Yorkshire	S66	8HN	COMAH Upper Tier Operator	(was Culina Ambient Limited (Culina Ambient Plc was Cert Octavian Plc)	4415	Rotherham	England
Great Bear Distribution Limited	Markham Vale	McDavid Way	Markham Vale	Chesterfield	Derbyshire	S44	5HY	COMAH Upper Tier Operator		1015	Chesterfield	England
Great Bear Distribution Limited	Chadderton, Oldham	Unit 1, Broadgate	Oldham Broadway Business Park	Chadderton, Oldham	Lancashire	OL9	9XA	COMAH Lower Tier Operator		4220	Oldham	England
Great Bear Distribution Limited	Flintshire	Deeside Industrial Park, Zone 3	Weighbridge Road	Flintshire	Clwyd	CH5	2LL	COMAH Lower Tier Operator		6835	Flintshire UA	Wales
Green Label Poultry Limited	Weston Green Road	Weston Green Road	Weston Longville	Norwich	Norfolk	NR9	5JF	COMAH Lower Tier Operator		2610	Broadland	England
Greenenergy Terminals Limited	Mayflower and Cattedown Terminal	Mayflower Terminal	Breakwater Hill, Coxside	Plymouth	Devon	PL4	0RJ	COMAH Upper Tier Operator	(was PX Limited)	1160	Plymouth UA	England
Grisan Canside Limited	Carnoustie		Hatton Farm	Carnoustie	Angus	DD07	6LP	COMAH Lower Tier Operator		9053	Angus UA	Scotland
Grisan Carrick Limited	Grisan Seaside Site		Grangestone Industrial Estate	Girvan	Ayrshire	KA26	9PT	COMAH Lower Tier Operator		9076	South Ayrshire UA	Scotland
Grisan Carrick Limited	Grisan Ladywell Site		Ladywell Avenue	Girvan	Ayrshire	KA26	9PL	COMAH Lower Tier Operator		9076	South Ayrshire UA	Scotland
Grisan Riverside Limited	Dufftown		Glenfiddich Distillery	Dufftown	Banffshire	AB55	4DH	COMAH Lower Tier Operator		9052	Aberdeenshire UA	Scotland
Grosvenor Chemicals Limited	Huddersfield	Grosvenor Works	Manchester Road	Huddersfield	West Yorkshire	HD7	5OE	COMAH Lower Tier Operator		4715	Kirklees	England
GS Yuasa Battery Manufacturing UK Limited	Rassau Industrial Estate	Unit 22 & 28	Rassau Industrial Estate	Ebbw Vale	Blaenau Gwent	NP23	5SD	COMAH Lower Tier Operator		6910	Blaenau Gwent UA	Wales
Guardian Industries UK Limited	Guardian Industries UK Ltd		Rawcliffe Road	Goole	East Riding of Yorkshire	DN14	8GA	COMAH Upper Tier Operator		2001	East Riding	England
H J Enthoven Limited	Darley Dale Smelter		Oldfield Lane	Matlock	Derbyshire	DE4	2LP	COMAH Upper Tier Operator		1045	Derbyshire Dales	England
H L Hutchinson Limited	Lincoln		77 Steaford Road	Dorrington	Lincolnshire	LN4	3PU	COMAH Lower Tier Operator		2520	North Keveven	England
H L Hutchinson Limited	Wisbech - Weasenham Road		Garden Isle Frozen Foods Ltd	Wisbech	Cambridgeshire	PE13	2RN	COMAH Lower Tier Operator	(was Firmin Coates & Sons Ltd)	0515	Fenland	England
H W Coates Limited	Byley, Middlewich		Byley Lane	Middlewich	Cheshire	CW10	9NT	COMAH Upper Tier Operator	(was Firmin Coates & Sons Ltd)	0660	Cheshire West and Chester UA	England
H W Coates Limited	Grangemouth North Site		Earls Road	Grangemouth	Falkirk	FK3	8UU	COMAH Upper Tier Operator	(was Firmin Coates & Sons Ltd)	9065	Falkirk UA	Scotland
H W Coates Limited	Grangemouth South Site		Earls Road	Grangemouth	Falkirk	FK3	8UU	COMAH Upper Tier Operator		9065	Falkirk UA	Scotland
H W Coates Limited	Newmarket		Fordham Road	Newmarket	Cambridgeshire	CB8	7LG	COMAH Upper Tier Operator	(was Firmin Coates & Sons Ltd)	0510	East Cambridgeshire	England
H W Coates Limited	Harlescott Lane, Shrewsbury		Harlescott Lane	Shrewsbury	Shropshire	SY1	3AW	COMAH Lower Tier Operator		3250	Shropshire UA	England
H W Coates Limited	Mid Point 18, Middlewich		Mid Point 18	Aston Way	Cheshire	CW10	0HS	COMAH Lower Tier Operator	(was Firmin Coates & Sons Ltd)	0670	Cheshire East UA	England
H W Coates Limited	Roman Way, Rugby		1-5 Roman Way	Glebe Farm Industrial Estate	Rugby	CV21	1DB	COMAH Lower Tier Operator		3715	Rugby	England
H W Coates Limited	Rugby, Cosford Lane		Colsoford Lane	Rugby	Warwickshire	CV21	1QN	COMAH Lower Tier Operator		3715	Rugby	England
Haltermann Carless UK Limited	Harwich	Harwich Refinery	Refinery Road	Harwich	Essex	CO12	4SS	COMAH Upper Tier Operator	(was Petrochem Carless Ltd)	1560	Tendring	England
Hanson Logistics Limited	Huddersfield		Ashgrove Road	Huddersfield	West Yorkshire	HD2	1FQ	COMAH Upper Tier Operator		4715	Kirklees	England
HBS Fuels and Gas Supplies Limited	Chilbolton		Thirt Way	Stockbridge	Hamshire	SO20	6BL	COMAH Lower Tier Operator		1760	Test Valley	England
Heathrow Hydrant Operating Company Limited	Heathrow Airport Perryoaks Fuel Terminal	Building 378	Wessex Road	Hounslow	Middlesex	TW6	2BR	COMAH Upper Tier Operator		5510	Hillingdon	England
Heathrow Hydrant Operating Company Limited	Sandringham Road Tank Farm - Heathrow Airport	Building 1204	Sandringham Road	Hounslow	Middlesex	TW6	3SH	COMAH Lower Tier Operator		5510	Hillingdon	England
Henkel UK Operations Limited	St Neots		5 Cromwell Road	St Neots	Cambridgeshire	PE19	1QL	COMAH Lower Tier Operator	(was Darex UK Limited)	0505	Cambridge	England
Henty Oil Limited	Holyhead	Holyhead Oil Terminal	Holyhead Port	Anglesey	Anglesey	LL65	1DQ	COMAH Lower Tier Operator		6805	Anglesey UA	Wales
Henty Oil Limited	Huskisson Dock	Huskisson Dock No 1		Liverpool	Merseyside	L3	0AT	COMAH Lower Tier Operator		4310	Liverpool	England
Hexion UK Limited	Cowie, Stirling		Station Road	Cowie, Stirling	Stirlingshire	FK7	7BQ	COMAH Upper Tier Operator	(was Momentive Specialty Chemicals UK Limited (was Hexion Specialty Chemicals UK Ltd))	9078	Stirling UA	Scotland
Hexion UK Limited	Penarth		Hayes Road	Penarth, Sully	South Glamorgan	CF64	5YU	COMAH Upper Tier Operator	(was Momentive Specialty Chemicals UK Limited (was Hexion Specialty Chemicals UK Ltd))	6950	Vale of Glamorgan UA	Wales
Heyford Park Management Company Limited	Southern Bomb Store/Site	Heyford Park	Camp Road	Upper Heyford	Oxfordshire	OX25	5HD	COMAH Upper Tier Operator		3105	Chewell	England
Heys Group Limited (The)	Essendine		Bourne Road	Stamford	Rutland	PE9	4LE	COMAH Upper Tier Operator		2470	Rutland UA	England
HFC Prestige Manufacturing Limited	Bournemouth		Wallisdown Road	Bournemouth	Dorset	BH11	8PL	COMAH Lower Tier Operator	(was Procter & Gamble Product Supply (UK) Limited)	1255	Poole UA	England
Highland Fuels Limited	Kirkwall	Scapa Harbour		Kirkwall	Orkney	KW15	1SD	COMAH Lower Tier Operator		9000	Orkney	Scotland
Highland Fuels Limited	Montrose	Marine Terminal	South Quay, Ferryden	Montrose	Angus	DD10	9SL	COMAH Lower Tier Operator		9053	Angus UA	Scotland
Hingled and Callow (Dits) Limited	Droitwich	Unit 6 Rushock Industrial Estate	Rushock, Droitwich	Droitwich	Worcestershire	WR9	0NR	COMAH Lower Tier Operator		1845	Wyre Forest	England
Holchem Laboratories Limited	Pilsworth/Bury	M66 Trading Estate	Pilsworth Road	Pilsworth, Bury	Lancashire	BL9	8RD	COMAH Upper Tier Operator		4210	Bury	England
Holford Gas Storage Limited	Holford Birne Field		Loxlock Gralam	Loxlock	Cheshire	CH93	7TD	COMAH Upper Tier Operator		0660	Cheshire West and Chester UA	England
Hook 2 Sisters Limited	Lawn Farm		Norwich Road	Briston	Norfolk	NR24	2JA	COMAH Lower Tier Operator	(was Bernard Matthews Foods Limited)	2620	North Norfolk	England
Hook 2 Sisters Limited	Breckles Gate Farm - Brookside Farm		Breckles	Attleborough	Norfolk	NR17	1ER	COMAH Lower Tier Operator	(was Bernard Matthews Foods Limited)	2605	Breckland	England
Hook 2 Sisters Limited	Beck Farm		Haveringland Road	Felthorpe	Norfolk	NR10	4BZ	COMAH Lower Tier Operator	(was Bernard Matthews Foods Limited)	2610	Broadland	England
Hook 2 Sisters Limited	Cockthorpe Road	Langham Airfield	Langham	Holt	Norfolk	NR25	7BP	COMAH Lower Tier Operator	(was Bernard Matthews Foods Limited)	2620	North Norfolk	England
Hook 2 Sisters Limited	Glebe Farm	Wymondham Road	Wymondham	Norwich	Norfolk	NR16	1AY	COMAH Lower Tier Operator	(was Bernard Matthews Foods Limited)	2630	South Norfolk	England
Hook 2 Sisters Limited	Locks Farm Bungalow		Haveringland	Norwich	Norfolk	NR10	4QE	COMAH Lower Tier Operator	(was Bernard Matthews Foods Limited)	2610	Broadland	England
Hook 2 Sisters Limited	North Pickenham Airfield		North Pickenham	Swaffham	Norfolk	PE37	8LL	COMAH Lower Tier Operator	(was Bernard Matthews Foods Limited)	2605	Breckland	England
Hook 2 Sisters Limited	Old Wendling Airfield		Great Fransham	Norfolk	Norfolk	NR19	2RG	COMAH Lower Tier Operator	(was Bernard Matthews Foods Limited)	2605	Breckland	England
Hook 2 Sisters Limited	Water Tower Site		Back Lane	Stanfield	Norfolk	NR20	4HZ	COMAH Lower Tier Operator	(was Bernard Matthews Foods Limited)	2605	Breckland	England
Hoover Ferguson UK Limited	Marywell	Cairnrobin Business Park, Cairnrobin Way	Marywell	Aberdeen	Aberdeenshire	AB12	45B	COMAH Lower Tier Operator	(was Hoover Container Company)	9052	Aberdeenshire UA	Scotland
Hull Cartridge Co Limited	Hull Northmoor Lane		Northmoor Lane	Hull	Humberstone			COMAH Lower Tier Operator		2001	East Riding	England
Humber LPG Terminal Limited	Humber LPG Terminal		Marsh Lane	North East Lincolnshire	North East Lincolnshire	DN40	3EA	COMAH Upper Tier Operator	(Operated by Phillips 66 Limited (was ConocoPhillips Ltd)	2003	North Lincolnshire	England
Humbly Grove Energy Limited	Humbly Grove Oilfield	Weston Common	The Avenue, Lasham	Alton	Hampshire	GU34	55Y	COMAH Upper Tier Operator		1705	Basingstoke	England
Huntsman Advanced Materials (UK) Limited	Cambridge		Cambridge	Cambridgeshire	Cambridgeshire	CB22	4QB	COMAH Upper Tier Operator		0530	South Cambridgeshire	England
Huntsman Corporation UK Limited	Ulanelli	Ulanelli Chemical Plant	Ulanelli	Dyfed	Wales	SA14	9TE	COMAH Lower Tier Operator		6825	Carmarthenshire UA	Wales
Huntsman Pigments and Additives UK Limited	Chester Le Street		Chester Le Street	County Durham	County Durham	DX13	1OX	COMAH Lower Tier Operator	(was Rockwood Pigments (UK) Limited)	4505	Gateshead	England
Huntsman Polyurethanes (UK) Limited	Midwytreshanes Area		Midwytreshanes Area	Cleveland	Cleveland	TS90	8UA	COMAH Upper Tier Operator		0728	Redcar & Cleveland	England
Hydrocarbon Resources Limited	Barrow in Furness		Barrow in Furness	Cumbria	Cumbria	LA13	0QS	COMAH Upper Tier Operator		0910	Barrow-in-Furness	England
Ian MacLeod Distillers Limited	Knockando		Aberlour, Moray	Banffshire	Banffshire	AB38	7RP	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Ibstock Brick Limited	West Hoathly Brickworks	West Hoathly Brickworks	East Grinstead	West Sussex	West Sussex	RH19	4PB	COMAH Lower Tier Operator		3830	Mid Sussex	England
ICoNiChem Widnes Limited	Widnes		Moss Bank Road	Widnes	Cheshire	WA8	0RU	COMAH Upper Tier Operator	(was Blue 12345 Limited (t/a Shepherd Widnes Limited)	0650	Halton UA	England
Iggusend Paperboard (Workington) Limited	Workington		Workington	Cumbria	Cumbria	CA14	1LG	COMAH Lower Tier Operator		0905	Allerdale	England
IKO Insulations UK Limited	Alconbury	Alconbury Weald Enterprise Park	Alconbury	Huntingdon	Cambridgeshire	PE28	4WX	COMAH Lower Tier Operator		0520	Huntingdon	England
Industrial Chemicals Limited	Old Power Station Site	Old Power Station Site	Stoness Road	Grays	Essex	RM16	1DX	COMAH Upper Tier Operator		1595	Thurrock UA	England
Industrial Chemicals Limited	Port Clarence Works		Middlesbrough	Cleveland	Cleveland	TS2	1SD	COMAH Upper Tier Operator	(was Koppers UK Limited)	0738	Stockton-on-Tees	England
Industrial Chemicals Limited	Selby	Canal View		Selby	North Yorkshire	YO8	8AE	COMAH Lower Tier Operator		2739	Selby	England
Ineos Chemicals Grangemouth Limited	Grangemouth	PO Box 21	Bo'ness Road	Grangemouth	Stirlingshire	FK3	9XH	COMAH Upper Tier Operator		9065	Falkirk UA	Scotland
Ineos Enterprises Group Limited	Hull		Saltend Lane	Hull	East Riding of Yorkshire	HU12	8EB	COMAH Upper Tier Operator		2001	East Riding	England
Ineos Enterprises Group Limited	Sulphuric Acid Plant	PO Box 9	Bankes Lane	Runcorn	Cheshire	WA7	4JE	COMAH Upper Tier Operator		0650	Halton UA	England
Ineos FPS Limited	Cruden											

IQE (Europe) Limited	Cypress Drive	IQE (Europe) Ltd	Cypress Drive	Cardiff	South Glamorgan	CF3	0EG	COMAH Lower Tier Operator		6815	Cardiff UA	Wales
Isle of Wight Fuels Limited	Cowes Terminal		Kingston Road	East Cowes	Isle Of Wight	PO32	6HF	COMAH Lower Tier Operator	(was Pace Fuelcare Limited)	2114	Isle of Wight UA	England
Isothane Limited	Isothane Ltd, Accrington		Newhouse Road	Accrington	Lancashire	B85	6NT	COMAH Lower Tier Operator		2330	Hyndburn	England
ITW Limited	Rocol Lubricants Division		Wakefield Road	Leeds	West Yorkshire	LS26	2BS	COMAH Lower Tier Operator		4720	Leeds	England
J & G Grant	Banffshire		Glenfarclas Distillery		Ballindalloch	Banffshire	AB37	9BD	COMAH Lower Tier Operator	9071	Moray UA	Scotland
J and W Whewell Limited	Newbridge Chemical Works		York Street	Bury	Greater Manchester	M26	2GL	COMAH Lower Tier Operator		4210	Bury	England
J.P.E. (Holdings) Limited	Walsall		Willenhall Lane	Walsall	West Midlands	WS3	2XN	COMAH Lower Tier Operator	(was Mazak UK Limited)	4630	Walsall	England
James Briggs Limited	Salmon Fields			Oldham	Lancashire	OL2	6HZ	COMAH Lower Tier Operator		4220	Oldham	England
James M Brown Limited	Napier Street, Stoke-on-Trent		Boving Works	Napier Street	Staffordshire	ST4	4NX	COMAH Upper Tier Operator		3455	Stoke-on-Trent	England
John Dewar & Sons Limited	Poniel			Lirkmuirhill	Lanarkshire	ML11	95H	COMAH Upper Tier Operator		9077	South Lanarkshire UA	Scotland
John Dewar & Sons Limited	Westthorn Distillery			London Road	Glasgow	City of Glasgow	G32	8XR	COMAH Upper Tier Operator	9067	Glasgow UA	Scotland
John Fergus & Co Limited	InchDairnie Distillery			Whitecraigs Road	Fife	KY6	2RX	COMAH Lower Tier Operator		9066	Fife UA	Scotland
John H Whitaker Tankers Limited	Mill Bay Docks - Plymouth		The Fuel Terminal	Millbay Docks	Devon	PL1	3EF	COMAH Lower Tier Operator		1160	Plymouth UA	England
John K Phillips Group Limited	Haydock		Unit 4, Fishwicks Industrial Estate	Haydock	Merseyside	WA11	95Z	COMAH Lower Tier Operator		4315	St Helens	England
Johnson Matthey Plc	Clitheroe		Pimlico Industrial Area	West Bradford Road	Clitheroe	Lancashire	BB7	4QB	COMAH Upper Tier Operator	2350	Ribble Valley	England
Johnson Matthey Plc	Royston		Head Quarters	Royston	Hertfordshire	SG8	5HE	COMAH Upper Tier Operator		1925	North Hertfordshire	England
Johnson Matthey Plc	Enfield		Technology Division	33 Jeffreys Road	Enfield	Middlesex	EN3	7PW	COMAH Upper Tier Operator	5300	Enfield	England
Johnston Oils Limited	Bathgate		Inchcross Industrial Estate	Bathgate	West Lothian	EH48	2HT	COMAH Lower Tier Operator		9079	West Lothian UA	Scotland
Jonun Paints (Europe) Limited	Flixborough		Stather Road	Flixborough	North Lincolnshire	DN15	8RR	COMAH Upper Tier Operator		2003	North Lincolnshire	England
Kemira Chemicals (UK) Limited	Bradford		Bowling Park Drive	Bradford	West Yorkshire	BD4	7TT	COMAH Upper Tier Operator		4705	Bradford	England
Kilco (International) Limited	Lockerbie		Broomhouses 2 Industrial Estate	Lockerbie	Dumfries	DG11	2SD	COMAH Lower Tier Operator		9058	Dumfries & Galloway UA	Scotland
Kimbolton Fireworks Limited	Little Harrowden		Little Harrowden	Frisby Lodge	Northamptonshire	NN9	5BN	COMAH Lower Tier Operator		2835	Wellingborough	England
Kimbolton Fireworks Limited	Whitegates		Main Road	St Neots	Cambridgeshire	PE19	5ES	COMAH Lower Tier Operator		0520	Huntingdon	England
KMG Ultra Pure Chemicals Limited	Alfreton		Amber Business Centre	Alfreton	Derbyshire	DE55	4DA	COMAH Upper Tier Operator	(was OM Group Ultra Pure Chemicals Limited)	1005	Amber Valley	England
Kronspan Limited	Chirk			Holyhead Road	Chirk	Clwyd	LL14	5NT	COMAH Upper Tier Operator	6955	Wrexham UA	Wales
L.E.C.(L'pool) Limited	Liverpool		LEC House	Alfred Street, Wavertree	Liverpool	Merseyside	L15	4LH	COMAH Lower Tier Operator	4310	Liverpool	England
LANKESS Solutions UK Limited	Trafford Park			Greater Manchester	Greater Manchester	M17	1WT	COMAH Upper Tier Operator	(was Chemtura Manufacturing UK Limited)	4245	Trafford	England
Lanxess Urethanes UK Limited	Accrington		Paragon Works	Baxenden	Lancashire	B85	2SL	COMAH Upper Tier Operator	(was Baxenden Chemical Limited)	2355	Rossendale	England
Liberty Aluminium Lochaber Limited	Lochaber Smelter			Fort William	Invernesshire	PH33	6TH	COMAH Upper Tier Operator	(was Alcan Aluminium UK Limited)	9068	Highland UA	Scotland
Libra Speciality Chemicals Limited	Irlam		Northbank Industrial Estate	Brinell Drive	Irlam, Manchester	Greater Manchester	M44	5LF	COMAH Upper Tier Operator	4230	Salford	England
Lionel Hitchen (Essential Oils) Limited	Virginia Works			Greenwich Way	Hampshire	SP10	4X	COMAH Lower Tier Operator		1760	Test Valley	England
Local Fuel Plc	Shoreham Oil Terminal		Wellington Road	Portslade	Brighton	Sussex	BN41	1EL	COMAH Lower Tier Operator	3805	Adur	England
Loch Lomond Distillers Limited	Glen Catrine Bottling Plant			7 Laigh Road	Catrine, Mauchline	Ayrshire	K45	6SR	COMAH Lower Tier Operator	9060	East Ayrshire UA	Scotland
Loch Lomond Distillers Limited	Loch Lomond Distillery		Loch Lomond Industrial Estate	Alexandria	West Dunbartonshire	G83	0TL	COMAH Lower Tier Operator		9057	West Dunbartonshire UA	Scotland
Loch Lomond Distillers Limited	East Dunbarton Maturition Site		Mauchline Road	Hurford	Ayrshire	K41	5L	COMAH Lower Tier Operator		9060	East Ayrshire UA	Scotland
L'Oreal Consumer Products	Trafford Park			Trafford Park	Greater Manchester	M17	1ED	COMAH Lower Tier Operator		4245	Trafford	England
Lotte Chemical UK Limited	Wilton		Davies Offices	Wilton	Cleveland	TS10	4XZ	COMAH Lower Tier Operator	(was Artenis UK Limited)	0728	Redcar & Cleveland	England
LPG Direct (Northern) Limited	Brough		South Cave	Stonepit Road	Brough	East Riding of Yorkshire	HU15	2BY	COMAH Lower Tier Operator	2001	East Riding	England
Lubrizol Limited	Huddersfield		Lubrizol Additives 1 plant	PO Box 521	Huddersfield	West Yorkshire	HD2	1GA	COMAH Lower Tier Operator	4715	Kirklees	England
Lucite International UK Limited	Cassel Works Billingham			Billingham	Cleveland	TS23	1LE	COMAH Upper Tier Operator		0738	Stockton-on-Tees	England
Lufthansa Technik Landing Gear Services UK Limited	Hayes		Unit 3 Dawley Park	Kestrel Way	Hayes	Middlesex	UB3	1HP	COMAH Upper Tier Operator	5510	Hillingdon	England
Lyalvale Express Limited	Lichfield		Fisherwick Depot	Lichfield	Staffordshire	WS13	8XA	COMAH Lower Tier Operator	(was Hawker Pacific Aerospace Ltd)	3415	Lichfield	England
M Operations Limited	Swadlincote		Kiln Way	Woodville	Swadlincote, Derby	Derbyshire	DE11	8ED	COMAH Lower Tier Operator	1040	South Derbyshire	England
MacDermid Performance Solutions UK Limited	Sparkbrook		Unit 1 BSA Industrial Park	Golden Hillock Road, Small Heath	Birmingham	West Midlands	B11	2PN	COMAH Upper Tier Operator	4605	Birmingham	England
MacDonald & Muir Limited	Balmuchy		Balmuchy Smiddy	Balmuchy, Fearn	TAIN	Ross-shire	IV20	1TN	COMAH Lower Tier Operator	9068	Highland UA	Scotland
Macfarlan Smith Limited	Edinburgh		10 Wheatfield Road	Edinburgh	City of Edinburgh	EH11	2QA	COMAH Lower Tier Operator	(was Johnson Matthey Plc)	9064	Edinburgh UA	Scotland
Magellan Aerospace (UK) Limited	Bournemouth			510 Wallisdown Rd	Bournemouth	Dorset	BH11	8QN	COMAH Lower Tier Operator	1250	Bournemouth UA	England
Major Storage Company Limited (The)	Tutbury		Castle Hayes Lane	Burton on Trent	Staffordshire	DE13	9HS	COMAH Upper Tier Operator		3410	East Staffordshire	England
Makin Metal Powders (UK) Limited	Rochdale			Buckley Road	Rochdale	Lancashire	OL12	9DT	COMAH Upper Tier Operator	4225	Rochdale	England
Marine Harvest (Scotland) Limited	Kyleakin		Altanavaig Quarry	Kyleakin	Inverness-shire	IV41	8PQ	COMAH Upper Tier Operator		9068	Highland UA	Scotland
Martin-Baker Aircraft Co Limited	Chalgrave		Chalgrave Airfield	Chalgrave	Oxfordshire	OX44	7R1	COMAH Lower Tier Operator		3115	South Oxfordshire	England
Masam UK Limited	Spridlington Road			Lincolnton Rasen	Lincolnshire	LN8	3SQ	COMAH Lower Tier Operator		0240	Lincolnshire County Council	England
MBDA (UK) Limited	Henlow		West Seaforth Docks	Henlow	Bedfordshire	SG16	6EB	COMAH Lower Tier Operator		4320	Sefton	England
Mersey Docks and Harbour Company (The)	West Seaforth Docks		S 10 Storage Warehouse	West Seaforth Docks, Seaforth	Liverpool	Merseyside	L21	1LA	COMAH Lower Tier Operator	4320	Sefton	England
Metapic Limited	Chesterfield			Brimington Road North	Chesterfield	Derbyshire	S41	9BG	COMAH Lower Tier Operator	1015	Chesterfield	England
Mexichem UK Limited	Runcorn		Castner Kellner / Rocksavage	South Parade, PO Box 9	Runcorn	Cheshire	WA7	4IE	COMAH Upper Tier Operator	0650	Halton UA	England
Midland Chromium Plating Co Limited	Birmingham			Aldridge Road	Birmingham	West Midlands	B42	2TP	COMAH Lower Tier Operator	4605	Birmingham	England
Miswa Chemicals Limited	Northampton		54 Caswell Road	Blackmills	Northampton	Northamptonshire	NN4	7PW	COMAH Lower Tier Operator	2825	Northampton	England
Mole Valley Forage Services Limited	Newport		South Dock, North Side	Newport	Gwent	NP20	2NQ	COMAH Lower Tier Operator		6935	Newport UA	Wales
Monarch Chemicals Limited	Sheerness			New Road	Sheerness	Kent	ME12	1LZ	COMAH Lower Tier Operator	2255	Swale	England
MP Storage and Blending Limited	Middlesbrough		Dockside Road	Middlesbrough	Cleveland	TS3	8AS	COMAH Lower Tier Operator		0734	Middlesbrough UA	England
Multisol Limited	Irlam		Northbank Industrial Estate	Huntsman Drive, Irlam	Manchester	Greater Manchester	M44	5EG	COMAH Lower Tier Operator	4230	Salford	England
Nalco Manufacturing Limited	Fawley/Hythe			Southampton	Hampshire	S045	3NP	COMAH Upper Tier Operator		1740	New Forest	England
Nalco Manufacturing Limited	Northwich		P O Box 11	Winington Avenue	Northwich	Cheshire	CW8	4DX	COMAH Upper Tier Operator	0660	Cheshire West and Chester UA	England
Nalco Manufacturing Limited	Aberdeen			Altens Industrial Estate	Aberdeen	Aberdeenshire	AB12	3JZ	COMAH Lower Tier Operator	9051	Aberdeen City UA	Scotland
National Grid Gas PLC	Bacton North Sea Gas Terminal			Paston Road	Bacton	Norfolk	NR12	0JD	COMAH Upper Tier Operator	2620	North Norfolk	England
National Grid Gas PLC	St Fergus Gas Terminal			Peterhead	Aberdeenshire	AB42	3EP	COMAH Upper Tier Operator		9052	Aberdeenshire UA	Scotland
National Grid Gas PLC	Isle of Grain LNG Site		Storage Installation	Port Clarence	Kent	ME3	0AB	COMAH Upper Tier Operator		2280	Medway Towns UA	England
Navigator Terminals North Tees Limited	North Tees		North Tees Oil Refinery & Road Rail Terminal	Seaton Road	Port Clarence, Middlesbrough	Cleveland	TS2	1TT	COMAH Upper Tier Operator	0738	Stockton-on-Tees	England
Navigator Terminals Seal Sands Limited	Seal Sands			Stockton on Tees	Cleveland	TS2	1UA	COMAH Upper Tier Operator	(was Vopak Terminal Teesside Limited)	0738	Stockton-on-Tees	England
Navigator Terminals Thames BV Limited	West Thurrock			Oliver Road	Grays	Essex	RM20	3ED	COMAH Upper Tier Operator	1595	Thurrock & UA	England
Navigator Terminals Windmill Limited	Windmill Site			Hayes Road	Penarth	Vale of Glamorgan	CF64	5RZ	COMAH Upper Tier Operator	6950	Vale of Glamorgan UA	Wales
Newport Wafer Fab Limited	Newport			Cardiff Road	Newport	Gwent	NP10	8YJ	COMAH Lower Tier Operator	6935	Newport UA	Wales
Nippon Gohsei UK Limited	Saltend		BP Chemicals	Hull	East Riding of Yorkshire	HU12	8DS	COMAH Upper Tier Operator		2001	East Riding	England
NNB Generation Company (HPC) Limited	Hinkley Point C		Construction	Wick Moor Drove	Bridgewater	Somerset	TA5	1UD	COMAH Lower Tier Operator	3320	West Somerset	England
NorSea Group (UK) Limited	Peterhead		Smith Quay	Peterhead Harbour	Peterhead	Aberdeenshire	AB42	1DX	COMAH Lower Tier Operator	9052	Aberdeenshire UA	Scotland
North British Distillery Company Limited	Muirhall Bond			West Calder	West Lothian	EH55	8NT	COMAH Upper Tier Operator		9079	West Lothian UA	Scotland
North British Distillery Company Limited (The)	Livingston		Houstoun Industrial Estate	Nettlehill Road	Livingston	West Lothian	EH54	5DL	COMAH Lower Tier Operator	9079	West Lothian UA	Scotland
North British Distillery Company Limited (The)	The Grain Distillery			9 Wheatfield Road	Edinburgh	Lothian	EH11	2PX	COMAH Lower Tier Operator	9064	Edinburgh UA	Scotland
North West Logistics Limited	Altham		Unit 5, Shorten Brook Way	Accrington	Lancashire	B85	5Y	COMAH Lower Tier Operator		2330	Hyndburn	England
Notedome Limited	Coventry		Unit 4, Binley Industrial Estate	Golden Acres Lane	Coventry	West Midlands	CV3	2RT	COMAH Lower Tier Operator	4610	Coventry	England
Novagas (LPG) Limited	Ashford		The Fuel Depot	Capel Road	Ruckinge, Ashford	Kent	TN26	2PJ	COMAH Lower Tier Operator	2205	Ashford	England
Novartis Grimsby Limited	Grimsby			Moody Lane	Grimsby	North East Lincolnshire	DN31	2SR	COMAH Upper Tier Operator	2002	North East Lincolnshire	England
Nufarm UK Limited	Bradford			Wyke Lane	Bradford	West Yorkshire	BD12	9EJ	COMAH Upper Tier Operator	4705	Bradford	England
Nu-Pro Limited	Thrupp		Eagle Works	London Road	Thrupp, Stroud	Gloucestershire	GL5	2BA	COMAH Lower Tier Operator	1625	Stroud	England
NW Trading Limited	Caldaire Terminal		Dutch Riverside	Goole	East Riding of Yorkshire	DN14	5TB	COMAH Lower Tier Operator		2001	East Riding	England
Oakmere Technical Services Limited	Tarvin		Unit 9 Pool Bank Business Park	High Street	Tarvin	Cheshire	CH9	8JH	COMAH Lower Tier Operator	0660	Cheshire West and Chester UA	England
O-I Manufacturing UK Limited	Harlow Factory			Edinburgh Way	Harlow	Essex	CM20	2DB	COMAH Lower Tier Operator	1540	Harlow	England
Okos Storage Limited	Canvey Island			Holehaven Wharf	Canvey Island	Essex	S58	0NR	COMAH Upper Tier Operator	1520	Castle Point	England
Oil and Pipelines Agency	Achnasheen		Loch Ewe Oil Fuel Depot	Aultbea	Achnasheen	Highland	IV22	2HU	COMAH Upper Tier Operator	9068	Highland UA	Scotland
Oil and Pipelines Agency	Campbeltown		Campbeltown Oil Fuel Depot	Kilkerran Road	Campbeltown	Renfrewshire	PA28	6RD	COMAH Upper Tier Operator	9054	Argyll & Bute UA	Scotland
Oil and Pipelines Agency	Helensburgh		Garelochhead Oil Fuel Depot	Garelochhead	Helensburgh	Dunbartonshire	G84	0EH	COMAH Upper Tier Operator	9054	Argyll & Bute UA	Scotland
Oil and Pipelines Agency	Loch Striven		Loch Striven Oil Fuel Depot	Glenstriven Road	Dunoon	Renfrewshire	PA23	7UL	COMAH Upper Tier Operator	9054	Argyll & Bute UA	Scotland
Oil and Pipelines Agency	Plumley			Back Lane	Plumley, Knutsford	Cheshire	WA16	95J	COMAH Upper Tier Operator	0660	Cheshire West and Chester UA	England
Oil and Pipelines Agency	Thanckes, Torpoint		Thanckes Oil Fuel Depot	Pengelly Lane	Torpoint	Cornwall	PL11	2PG	COMAH Upper Tier Operator	0840	Cornwall UA	England
Oil and Pipelines Agency	Gosport		Gosport Oil Fuel Depot	Forton Road	Gosport	Hampshire	PO12	4TH	COMAH Upper Tier Operator	1725	Gosport	England
Olleco	Aston Clinton		Samian Way	Aston Clinton	Aylesbury	Buckinghamshire	HP22	5WJ	COMAH Lower Tier Operator	0405	Aylesbury Vale	England
OQEMA Limited	Carterton		Winstons House	Carterton Industrial Estate	Carterton	Oxfordshire	OX18	3EZ	COMAH Upper Tier Operator	3125	West Oxfordshire	England
OQEMA Limited	Cricklade			Chilworth Industrial Estate	Cricklade	Wiltshire	SN6	6HQ	COMAH Lower Tier Operator	3940	Wiltshire UA	England
Orica UK Limited	Culcheth		Glazebury Depot	Wilton Lane	Nr Warrington	Cheshire	WA3	4BE	COMAH Lower Tier Operator	0655	Warrington UA	England
Orica UK Limited	File		Muirside Depot	Culross	Fife	KA20	3LN	COMAH Lower Tier Operator		9066	Fife UA	Scotland
Origin UK Operations Limited	Cumbria		The Wath	Silloth	Cumbria	CA7	4PH	COMAH Lower Tier Operator	(was Origin Fertilisers 2011 Limited) (was Carrs Fertilisers Limited)	0905	Allerdale	England
Origin												

Petrolineo Manufacturing Scotland Limited	Finnart Ocean Terminal		Garelochhead	Helenburgh	Dunbartonshire	G84	0EY	COMAH Upper Tier Operator	(was Ineos Manufacturing Scotland Limited)	9054	Argyll & Bute UA	Scotland	
Petrolineo Manufacturing Scotland Limited	Grangemouth Complex		Grangemouth	Falkirk	Falkirk	FK3	9KH	COMAH Upper Tier Operator	(was Ineos Manufacturing Scotland Limited)	9065	Falkirk UA	Scotland	
Phillips 66 Limited	Humber Refinery	Humber Refinery	Eastfield Road	Grimsby	North Lincolnshire	DN40	3DW	COMAH Upper Tier Operator	(was ConocoPhillips Ltd)	2003	North Lincolnshire	England	
Phillips 66 Limited	Immingham Pipeline Centre		Immingham Docks	Grimsby	North East Lincolnshire	DN40	2PB	COMAH Upper Tier Operator	(was ConocoPhillips Ltd)	2002	North East Lincolnshire	England	
Phillips 66 Limited	Immingham Propylene Storage		West Riverside	Immingham	Lincolnshire	DN40	2OU	COMAH Upper Tier Operator	(was ConocoPhillips Ltd)	2002	North East Lincolnshire	England	
Phillips 66 Limited 1/a Crude Oil Terminals (Humber) Limited	Tetney Oil Terminal		Tetney Lock Road	Tetney	Lincolnshire	DN36	5NX	COMAH Upper Tier Operator	(was Crude Oil Terminals (Humber) Limited - Operated by ConocoPhillips Ltd)	2510	East Lindsey	England	
Plastica Limited	Perimeter House		Napier Road	St Leonards on Sea	East Sussex	TN38	9NY	COMAH Lower Tier Operator		1415	Hastings	England	
Plus-Stauffer Limited	Melton	Gibson Lane	Melton, North Ferry	Hull	East Riding of Yorkshire	HU14	3UJ	COMAH Lower Tier Operator	(was OMYA UK Limited)	2004	Hull City UA	England	
Portland Bunkers UK Limited	East Wear Batteries, Portland Port	The Old Guardhouse	Incline Road	Portland	Dorset	D15	1PH	COMAH Upper Tier Operator	(was Portland Bunkers International Limited)	1235	Weymouth & Portland	England	
PPG Architectural Coatings UK Limited	Batley		Huddersfield Road	Batley	West Yorkshire	WF17	9XA	COMAH Lower Tier Operator		4725	Wakefield	England	
PPG Industries (UK) Limited	Riverside works		Needham Road	Stowmarket	Suffolk	IP14	2AD	COMAH Upper Tier Operator		3520	Mid Suffolk	England	
PPG Industries (UK) Limited	Shildon	Darlington Road	Durham	County Durham	County Durham	DL4	2QP	COMAH Lower Tier Operator		1360	Durham County UA	England	
Prax Terminals Limited	Jarrow Terminal	Quay Corner	Prory Road	Jarrow	Tyne & Wear	NE32	3HH	COMAH Lower Tier Operator	(was Shell UK Oil Products Limited)	4520	South Tyneside	England	
Prax Terminals Limited	Queen Alexandra Dock, Cardiff		Longships Road	Cardiff	South Glamorgan	CF10	4RP	COMAH Lower Tier Operator	(was HCB Storage Ltd)	6815	Cardiff UA	Wales	
Preferer Resins UK Limited	Newton Aycliffe	Aycliffe Business Park	Heighington Lane	Newton Aycliffe	County Durham	DL5	6UE	COMAH Upper Tier Operator	(was PRC (UK) Limited)(was Dyneac Aycliffe Ltd)	1360	Durham County UA	England	
Premier LPG Limited	Preston	Site D3 Redscar Business Park	Longridge Road	Ribbleton, Preston	Lancashire	PR2	5NQ	COMAH Lower Tier Operator		2345	Preston	England	
Prime Formulations Limited	Doncaster	Denaby Lane Industrial Estate	Old Denaby	Doncaster	South Yorkshire	DN12	4LQ	COMAH Lower Tier Operator		4410	Doncaster	England	
Procter & Gamble Product Supply (UK) Limited	Grays	Procter and Gamble	Hedley Avenue	Grays	Essex	RM20	4AL	COMAH Upper Tier Operator		1595	Thurrock UA	England	
Proseal LLP	Stakehill Industrial Estate	Unit A, Stakehill Industrial Estate	Touchet Hall Road	Manchester	Greater Manchester	M24	25J	COMAH Lower Tier Operator		4225	Rochdale	England	
Protim Solignum Limited	Yarm Road Industrial Estate	Yarm Road Industrial Estate	Lingfield Way	Darlington	County Durham	DL1	4QA	COMAH Lower Tier Operator		1350	Darlington	England	
Puma Energy (UK) Limited	Milford Haven		PO BOX 10	Milford Haven	Pembrokeshire	SA73	3ID	COMAH Upper Tier Operator	(was Murco Petroleum Ltd)	6845	Pembrokeshire UA	Wales	
Puma Energy (UK) Limited	Theale Fuel Terminal	Theale Fuel Terminal	Wigmore Lane Bath Road	Reading	Berkshire	RG7	5BJ	COMAH Lower Tier Operator	(was Murco Petroleum Ltd)	0340	West Berkshire UA	England	
Puma Energy (UK) Limited	Westerleigh Oil Terminal		Oakley Green	Bristol	South Gloucestershire	BS37	8QZ	COMAH Lower Tier Operator	(was Murco Petroleum Ltd)	0119	South Gloucesters UA	England	
px (TGPP) Limited	Teesside Gas Processing Plant, Seal Sands	Teesside Gas Processing Plant		Stockton on Tees	Cleveland	TS2	1UB	COMAH Upper Tier Operator		0738	Stockton-on-Tees	England	
PX Limited	Cardiff Oil Terminal	Queen Alexandra Dock	Longships Road	Cardiff	South Glamorgan	CF10	4RP	COMAH Upper Tier Operator	(was Inver Energy (UK) Limited)	6815	Cardiff UA	Wales	
PX Limited	St Fergus	North Sea Gas Terminal	25 St James Mill Road	Aberdeen	Aberdeenshire	AB42	3EP	COMAH Upper Tier Operator	(was Total E&P UK Plc)	9052	Aberdeenshire UA	Scotland	
PX Limited	Northampton Fuel Terminal		Blackgate Road	Northampton	Northamptonshire	NN5	5JN	COMAH Lower Tier Operator	(was BP Oil UK Limited)	2825	Northampton	England	
QinetiQ Limited	MOD Shoeburyness			Southend on Sea	Essex	SS3	9SR	COMAH Upper Tier Operator		1590	Southend UA	England	
QinetiQ Limited	MOD Boscombe Down	MOD Boscombe Down		Salisbury	Wiltshire	SP4	0JF	COMAH Lower Tier Operator		3940	Wiltshire UA	England	
QinetiQ Limited	MOD Eskmeals	MOD Eskmeals		Millom	Cumbria	LA19	5YR	COMAH Lower Tier Operator		0920	Copeland	England	
Qualitech Environmental Services Limited	Hartlepool	Tofts Farm Industrial Estate	West Brenda Road	Hartlepool	Cleveland	TS25	2BQ	COMAH Lower Tier Operator	(was Baker Hughes Limited)	0724	Hartlepool	England	
Quat-Chem Limited	Rochdale	1-4 Sandfield Industrial Park	Dodgson Street	Rochdale	Lancashire	OL16	55J	COMAH Lower Tier Operator		4225	Rochdale	England	
R and A Properties	Stradey Park Business Centre	Mrwng Road	Llanennech	Llanennech	Carmarthenshire	SA14	8YP	COMAH Upper Tier Operator		6825	Carmarthenshire UA	Wales	
Rase Distribution Limited	Lincoln/Rase Distribution Company	Homcastle Road	Barndey	Lincoln	Lincolnshire	LN3	55Y	COMAH Upper Tier Operator		2535	West Lindsey	England	
Rase Distribution Limited	Wickenby Airfield	Wickenby Airfield		Lincoln	Lincolnshire	LN3	5AX	COMAH Upper Tier Operator		2535	West Lindsey	England	
Reasbrook Limited	Moirs		Rawdon Road	Swadlincote	Derbyshire	DE12	6DA	COMAH Lower Tier Operator		2435	NW Leicestershire	England	
Rectick Benckiser (UK) Limited	Derby		Sinfin Lane	Derby	Derbyshire	DE24	9CG	COMAH Upper Tier Operator		1055	Derby City UA	England	
Recticel UK Limited	Alfreton	Clover Nook Industrial Estate	Bluebell Close	Alfreton	Derbyshire	DE55	4RD	COMAH Lower Tier Operator		1010	Bolsover	England	
Recticel UK Limited	Stoke on Trent		Whittle Road	Stoke-on-Trent	Staffordshire	ST3	7TU	COMAH Lower Tier Operator		3455	Stoke-on-Trent	England	
REDA Oilfield UK Limited	Aberdeen South Supply Base	Souterhead Road	Altens	Aberdeen	Aberdeenshire	AB12	3LF	COMAH Lower Tier Operator	(was Swire Oilfield Services Limited)	9051	Aberdeen City UA	Scotland	
Redcliffe International (Shipping) Limited	Heapey Storage	Off Chapel Lane	Heapey	Chorley	Lancashire	PR6	8TB	COMAH Upper Tier Operator		2320	Chorley	England	
Redcliffe International (Shipping) Limited	Newlyn Downs	Fiddlers Green	St Newlyn East	Newquay	Cornwall	TR8	5NJ	COMAH Upper Tier Operator		0840	Cornwall UA	England	
Redcliffe International (Shipping) Limited	Faldingworth	Faldingworth Base	Faldingworth Road, Faldingworth	Lincoln	Lincolnshire	LN8	35Q	COMAH Lower Tier Operator		9081	Lincolnshire County Council	England	
Reichhold (UK) Limited	London Willow Lane Mitcham		54 Willow Lane	Mitcham	Surrey	CR4	4NA	COMAH Lower Tier Operator		5720	Merton	England	
Repsol Sinopec Resources UK Limited	Flotta Terminal			Stromness	Orkney	KW16	3NP	COMAH Upper Tier Operator	(was Talisman Sinopec Energy UK Limited (was Talisman Energy (UK) Ltd))	9000	Orkney	Scotland	
Repsol Sinopec Resources UK Limited	Nigg Oil Terminal		Nigg Oil Terminal	Tain	Ross-Shire	IV19	1QF	COMAH Upper Tier Operator	(was Wood Group PSN Limited (Wood Group Engineering (North Sea) Ltd))	9068	Highland UA	Scotland	
Revlon International Corporation	Stone		Stone Business Park	Stone	Staffordshire	ST15	05H	COMAH Lower Tier Operator	(was Bibby Distribution Limited)	3435	Staffordshire Moorlands	England	
Rix Petroleum (Hull) Limited	Hull	Fountain Road		Hull	East Riding of Yorkshire	HU2	0WL	COMAH Lower Tier Operator		2004	Hull City UA	England	
RMS Grimsby & Immingham Limited	Grimsby	Alexandra Dock	West Side Road	Grimsby	North East Lincolnshire	DN31	3TD	COMAH Lower Tier Operator	(was Freshney Cargo Services Ltd)	2002	North East Lincolnshire	England	
Robert McBride Limited	Middleton Head Office	Irvalde Works	Middleton Way	Greater Manchester	Greater Manchester	M24	4DP	COMAH Upper Tier Operator		4225	Rochdale	England	
Robert McBride Limited	Hull	Sutton Fields Industrial Estate	West Carr Lane	Hull	East Riding of Yorkshire	HU7	0BU	COMAH Lower Tier Operator	(was Robert McBride Ltd Aerosols and Aircare)	2004	Hull City UA	England	
Robert Stuart Limited	Harrow		10 Edinburgh Way	Harrow	Greater London	HA20	2DH	COMAH Lower Tier Operator		1540	Harrow	England	
Robinson Brothers Limited	Ryders Green Works		Phoenix Street	West Bromwich	West Midlands	B70	0AH	COMAH Lower Tier Operator		4620	Sandwell	England	
Rockwood Limited	Glamorgan		Wern Park	Bridgend	Mid Glamorgan	CF35	6NY	COMAH Lower Tier Operator		6915	Bridgend UA	Wales	
Rolls Royce Plc	Barnoldswick - Bankfield		PO Box 3 Bankfield Site	Skipton Road	Colne	Lancashire	BB18	5RU	COMAH Lower Tier Operator		2340	Pendle	England
Rolls Royce Plc	Barnoldswick - Ghyll Brow		PO Box 3 Ghyll Brow Site	Skipton Road	Colne	Lancashire	BB18	5RU	COMAH Lower Tier Operator		2340	Pendle	England
Rolls-Royce Plc	Hucknall	Harrier Business Park	Dorey Way	Hucknall	Nottinghamshire	NG19	6EU	COMAH Lower Tier Operator		3005	Ashfield	England	
Rose Gas Limited	Sunset Farm	Sunset Farm	Heathfield Road, Cross in Hand	Heathfield	East Sussex	TN21	0TX	COMAH Lower Tier Operator		1435	Wealden	England	
Roxel (UK Rocket Motors) Limited	Summerfield	Kidderminster Division		Kidderminster	Worcestershire	DY11	7RZ	COMAH Upper Tier Operator		1840	Wycharon	England	
Royal Mint Limited	Pontyclun	Ulantrisant Business Park		Pontyclun	Mid Glamorgan	CF22	8YT	COMAH Upper Tier Operator		6940	Rhondda, Cynon, Taff UA	Wales	
Runcorn MCP Limited	Runcorn	PO Box 9		Runcorn	Cheshire	WA7	4JE	COMAH Upper Tier Operator		0650	Halton UA	England	
Russell Laboratories Limited	Kingsnorth Ind Est	Unit A-C	Austin House	Ashford	Kent	TN23	6LW	COMAH Lower Tier Operator		2205	Ashford	England	
RWE Generation UK Plc	The Leys	Aberthaw Power Station	Barry	Barry	South Glamorgan	CF62	4ZW	COMAH Lower Tier Operator	(was RWE npower PLC)	6950	Vale of Glamorgan UA	Wales	
S & J D Robertson North Air Limited	Stansted		Eleventh Avenue	Stansted Airport	Essex	CM24	1QN	COMAH Lower Tier Operator	(was Stansted Fuelling Company Limited)	1570	Uttlesford	England	
S & J D Robertson North Air Limited (with Pentland Aviation Fuelling Services Limited)	Glasgow Airport Aviation Fuel Storage Depot	Fuel Farm	St. Andrews Drive	Abbotsinch, Paisley	Renfrewshire	PA3	2TJ	COMAH Lower Tier Operator	(was BP International Ltd)	9075	Renfrewshire UA	Scotland	
SABIC UK Petrochemicals Limited	North Tees	North Tees Site	Seaton Road	Port Clarence	Cleveland	TS2	1TT	COMAH Upper Tier Operator		0738	Stockton-on-Tees	England	
SABIC UK Petrochemicals Limited	Olefin Manufacturing	Olefin Offices	PO Box 99	Redcar	Cleveland	TS10	4RG	COMAH Upper Tier Operator		0728	Redcar & Cleveland	England	
Safapac Limited	Peterborough	4 Stapleton Road	Orton Southgate, Peterborough	Cambridgeshire	Cambridgeshire	PE2	6TB	COMAH Lower Tier Operator		0540	Peterborough UA	England	
Safraan Landing Systems Services UK Limited	Meteor Business Park	Meteor Business Park	Cheltenham Road	Gloucester	Gloucestershire	GL2	9QL	COMAH Lower Tier Operator	(was Messier Services (UK) Limited)	1630	Tewkesbury	England	
Safraan Landing Systems UK Limited	Gloucester		Cheltenham Road East	Gloucester	Gloucestershire	GL2	9QH	COMAH Lower Tier Operator	(was Messier-Dowty Ltd)	1630	Tewkesbury	England	
Saltend Chemicals Park Limited	Saltend	Saltend Chemicals Park		Hull	East Riding of Yorkshire	HU12	8DS	COMAH Upper Tier Operator		2001	East Riding	England	
Salvatori Group of Companies Limited (The)	Aylesham	Aylesham Industrial Estate	4 Covert Road	Aylesham	Kent	CT3	3EQ	COMAH Lower Tier Operator		2210	Canterbury	England	
Sandvik Hard Materials Limited	North Site - Coventry	PO Box 89	Torrington Avenue	Coventry	West Midlands	CV4	9KG	COMAH Upper Tier Operator		4610	Coventry	England	
Schlegel Limited	Henlow Camp			Henlow	Bedfordshire	SG16	6DS	COMAH Lower Tier Operator	(was Schlegel UK (2006) Limited)	0240	Central Bedfordshire UA	England	
Scotland Gas Networks PLC	Provan Holder Station		Blochairn Road	Glasgow	City of Glasgow	G33	1JT	COMAH Upper Tier Operator		9067	Glasgow UA	Scotland	
Scotland Gas Networks PLC	Stornoway LPG Storage Installation		Sandwick Road	Stornoway	Western Isles	HS1	25L	COMAH Upper Tier Operator		9020	Western Isles	Scotland	
Scotland Gas Networks PLC	Campbeltown LNG Storage Installation		The Roading	Campbeltown	Argyll & Bute	PA28	6IL	COMAH Lower Tier Operator		9054	Argyll & Bute UA	Scotland	
Scotland Gas Networks PLC	Oban LNG Storage Installation		Lochavullin Road	Oban	Argyll & Bute	PA34	4PL	COMAH Lower Tier Operator		9054	Argyll & Bute UA	Scotland	
Scotland Gas Networks PLC	Thurso LNG Storage Installation	Janetstown Industrial Estate	Newlands of Geise	Thurso	Caithness	KW14	7XW	COMAH Lower Tier Operator		9068	Highland UA	Scotland	
Scotland Gas Networks PLC	Wick LNG Storage Installation	Stemster Hill	Milton	Wick	Caithness	KW1	5DT	COMAH Lower Tier Operator		9068	Highland UA	Scotland	
Scott Bader UK Limited	Wollaston Hall	Main Factory		Wellingborough	Northamptonshire	NN29	7RL	COMAH Lower Tier Operator		2835	Wellingborough	England	
ScottishPower Energy Management Limited	Vulcan Way	Lindholme Compressor Station	Bawtry Road, Hatfield Woodhouse	Doncaster	South Yorkshire	DN7	6TE	COMAH Upper Tier Operator	(was Scottish Power Generation Limited)	4410	Doncaster	England	
Sea Bunkering Limited	Blyth	Bates Terminal	Chain Ferry Road	Blyth	Northumberland	NE24	55Y	COMAH Lower Tier Operator		2940	Northumberland UA	England	
Sea Sands Gas Transportation Limited (SSGTL)	Teesside Gas Port	Jetty 10	Dabholme Road, Teesport	Middlesbrough	Cleveland	TS6	6UD	COMAH Upper Tier Operator		0728	Redcar & Cleveland	England	
Sellafield Limited	Sellafield	Nuclear Site	Seascale	Cumbria	Cumbria	CA20	1PG	COMAH Upper Tier Operator		0920	Copeland	England	
Sharpness Dock Limited	Mersley Wharf		Sharpness Dock	Sharpness	Cheshire	CH62	4SF	COMAH Lower Tier Operator		4225	Wirral	England	
Sharpness Dock Limited	Sharpness Dock	The Docks		Sharpness	Gloucestershire	GL13	9UX	COMAH Lower Tier Operator		1625	Stroud	England	
Shell U.K. Limited	Bacton Natural Gas Terminal	Natural Gas Terminal	Paston Road	Norwich	Norfolk	NR12	0JF	COMAH Upper Tier Operator		2620	North Norfolk	England	
Shell U.K. Limited	Braefoot Bay - Burntisland		Braefoot Bay Terminal	Burntisland	Fife	KY3	0KR	COMAH Upper Tier Operator		9066	Fife UA	Scotland	
Shell U.K. Limited	Mossmorran, Fife NGL Plant - Cowdenbeath		Fife NGL Plant	Cowdenbeath	Fife	KY4	8EL	COMAH Upper Tier Operator		9066	Fife UA	Scotland	
Shell U.K. Limited	Peterhead, St Fergus Gas Plant		Peterhead	Aberdeenshire	Aberdeenshire	AB42	3EP	COMAH Upper Tier Operator	(was BP Oil UK Limited)	9052	Aberdeenshire UA	Scotland	
Shell U.K. Oil Products Limited	Kingsbury, South Terminal	Kingsbury Terminal	Piccadilly Way	Tamworth	Staffordshire	B78	2EA	COMAH Upper Tier Operator		3705	North Warwickshire	England	
Shell U.K. Oil Products Limited	Gatwick Fuel Farm - GASHCO/Shell	Gatwick Fuel Farm	Perimeter Road North	Gatwick	West Sussex	RH6	0JE	COMAH Upper Tier Operator		3820	Crawley	England	
Shell U.K. Oil Products Limited	Stanford Le Hope		The Manorway	Stanford Le Hope	Essex	SS17	9LD	COMAH Upper Tier Operator		1595	Thurrock UA	England	
Shell UK Oil Products Limited	Luton Airport	Terminal Building	Percival Way	Luton	Bedfordshire	LU2	9LU	COMAH Lower Tier Operator		0230	Luton UA	England	
Sherwin-Williams Diversified Brands Limited	Sheffield	Thorncliffe Park	Chapelton	Sheffield	South Yorkshire	S35	2YP	COMAH Lower Tier Operator	(was Ronseal Limited)	4420	Sheffield	England	
Sherwin-Williams Protective & Marine Coatings	Bolton	Tower Works	Kestor Street	Bolton	Lancashire	BL2	2AL	COMAH Upper Tier Operator	(was Leigh's Paints)	4205	Bolton	England	
Shin-etsu Handotai Europe Limited	Toll Roundabout		Wilson Road	Livingston	West Lothian	EH54	7DA	COMAH Lower Tier Operator		9079	West Lothian UA	Scotland	
SI Group-UK Limited	Wolverhampton	Wolverhampton	Gravelly Way, Four Ashes	Wolverhampton	Staffordshire	WV10							

Stapan UK Limited	Stalybridge		Bridge Street	Stalybridge	Cheshire	SK15	1PH	COMAH Upper Tier Operator		4240	Tameside	England	
Sterigenics UK Limited	Sterigenics UK Ltd		Somercotes	Alfreton	Derbyshire	DE55	4NJ	COMAH Lower Tier Operator		1005	Amber Valley	England	
Sterling Pharma Solutions Limited	Dudley		Dudley	Cramlington	Tyne & Wear	NE23	7QG	COMAH Upper Tier Operator	(was Shacun Pharma Solutions Limited)	4515	North Tyneside	England	
Stothaven Dagenham Limited	Choats Road, Dagenham		Dagenham	Essex	RM9	6PU	COMAH Upper Tier Operator	(was TDG (UK) Limited)	5060	Barking & Dagenham	England		
Storergy UK Limited	Stublach Gas Storage Site		King Street	Northwich	Cheshire	CW9	75E	COMAH Upper Tier Operator		0670	Cheshire East UA	England	
Surfachem Limited	The Ainleys		Huddersfield Road	Huddersfield	West Yorkshire	HX5	9JR	COMAH Upper Tier Operator		4710	Calderdale	England	
Suttons & Sons (St. Helens) Limited	St Helens		Suttons Distribution	Sutton Heath	Merseyside	WA9	5BW	COMAH Upper Tier Operator		4315	St Helens	England	
Swallowfield PLC	Lowmoor Warehouse		Wellington	Somerset	TA21	8NL	COMAH Lower Tier Operator		3315	Taunton Deane	England		
Swallowfield PLC	Wellington Factory		Station Road	Wellington	Somerset	TA21	8NL	COMAH Lower Tier Operator		3315	Taunton Deane	England	
Swinton Electro Plating Limited	Swinton		Royal Oak Works	Pendlebury	Greater Manchester	M27	4FL	COMAH Lower Tier Operator	(was Swinton Electroplating (Lancs) Ltd)	4230	Salford	England	
Synergy Health Sterilisation UK Limited	Thorne		Unit 1, Alpha Court	Capital Park	South Yorkshire	DN8	5TZ	COMAH Lower Tier Operator	(was Synergy Health Limited)	4410	Doncaster	England	
Syngenta Limited	Grangemouth Works		Earls Road	Grangemouth	Falkirk	FK3	8XG	COMAH Upper Tier Operator		9065	Falkirk UA	Scotland	
Syngenta Limited	Huddersfield		PO Box A38	Leeds Road	Huddersfield	West Yorkshire	HD2	1FF	COMAH Upper Tier Operator		4715	Kirklees	England
Synthite Limited	Mold		Denbigh Road	Mold	Flintshire	CH7	1BT	COMAH Upper Tier Operator		6835	Flintshire UA	Wales	
Synthomer (UK) Limited	Grimsby		South Marsh Road	Stallingborough, Grimsby	North East Lincolnshire	DN37	8DB	COMAH Lower Tier Operator	(was Synthomer Limited)	2002	North East Lincolnshire	England	
Synthomer (UK) Limited	Harlow		Central Road	Templefields, Harlow	Essex	CM20	2BH	COMAH Lower Tier Operator	(was Synthomer Limited)	1540	Harlow	England	
Syntor Fine Chemicals Limited	Knowsley		Knowsley Industrial Estate	Woodward Road	Kirkby	Merseyside	L33	7UG	COMAH Lower Tier Operator		4305	Knowsley	England
Syntor Fine Chemicals Limited	Runcorn		Manor Park	Runcorn	Cheshire	WA7	1SR	COMAH Lower Tier Operator		0650	Halton UA	England	
Tan International Limited	Perth		Friarton Road	Perth	Perthshire	PH2	8DG	COMAH Lower Tier Operator		8074	Perth & Kinross UA	Scotland	
Tata Steel UK Limited	Port Talbot Steelworks		Port Talbot Works	Port Talbot	Neath & Port Talbot	SA13	1RE	COMAH Upper Tier Operator	(was Corus UK Ltd)	6930	Neath & Port Talbot UA	Wales	
Tata Steel UK Limited	Shotton Works		Deeside	Shotton Works	Flintshire	CH5	2NH	COMAH Lower Tier Operator	(was Corus Ltd)	6835	Flintshire UA	Wales	
Tata Steel UK Limited	Trostre Steelworks		Trostre Works	Llanelli	Carmarthenshire	SA14	9SD	COMAH Lower Tier Operator	(was Corus Packaging Plus)	6825	Carmarthenshire UA	Wales	
Tennants Distribution Limited	Manchester		Gelderder Road Industrial Estate	Gelderder Road	West Yorkshire	WF17	9NF	COMAH Lower Tier Operator		4725	Wakefield	England	
Tennants Distribution Limited	West Bromwich		Hazelbottom Road	Manchester	Greater Manchester	M8	0GR	COMAH Lower Tier Operator		4215	Manchester	England	
Tennants Distribution Limited	West Bromwich		Ryders Green Road	West Midlands	B70	0AX	COMAH Lower Tier Operator		4620	Sandwell	England		
Tennants Fine Chemicals Limited	Staffordshire		Macklesfield Road	Leek	Staffordshire	ST13	8LD	COMAH Upper Tier Operator	(was Tesserderlo Fine Chemicals Limited)	3435	Staffordshire Moorlands	England	
Tesco Distribution Limited	Tesco Daventry Grocery Depot		Daventry Rail Freight Terminal	Stephenson Way	Kilsby, Rugby	Northamptonshire	CV23	8YH	COMAH Lower Tier Operator		2810	Daventry	England
Tetrosyl Limited	Rochdale - Royal Barn Road		Royle Barn Road	Castleton	Rochdale	Greater Manchester	OL11	3DT	COMAH Upper Tier Operator		4225	Rochdale	England
Tetrosyl Limited	Bury - Heap Bridge		Bridge Hall Lane	Bury	Lancashire	BL9	7NY	COMAH Lower Tier Operator		4220	Oldham	England	
Tetrosyl Limited	Oldham - Greenside Way		Chadderton Industrial Estate	Greenside Way	Middleton	Greater Manchester	M24	1RT	COMAH Lower Tier Operator		4210	Bury	England
Thames Water Utilities Limited	Walthamstow (Coppermill Lane)		Coppermill Lane	Walthamstow	Greater London	E17	7HQ	COMAH Lower Tier Operator		5930	Waltham Forest	England	
Thames Water Utilities Limited	Ashford Common Water Treatment Works		Ashford Common Water Works	Staines Road West	Ashford	Middlesex	TW15	1RY	COMAH Lower Tier Operator		3635	Spelthorne	England
Thames Water Utilities Limited	Beckton Sewage Treatment Works		Jenkins Lane	Barking	Essex	IG11	0AD	COMAH Lower Tier Operator		5750	Newham LB	England	
Thames Water Utilities Limited	Crossness Sewage Treatment Works		Belvedere Road	Abbey Wood	Greater London	SE2	9AQ	COMAH Lower Tier Operator		5120	Bexley	England	
Thames Water Utilities Limited	Deepham's Sewage Treatment Works		Picketts Lock Lane	London	Middlesex	N9	0BA	COMAH Lower Tier Operator		5300	Enfield	England	
Thames Water Utilities Limited	Hampton Advanced Water Treatment Works		Lower Sunbury Road	Hampton	Greater London	TW12	2ES	COMAH Lower Tier Operator		5810	Richmond-upon-Thames	England	
Thames Water Utilities Limited	Maple Lodge Sewage Treatment Works		Denham Way	Rickmansworth	Hertfordshire	WD3	95Q	COMAH Lower Tier Operator		1940	Three Rivers	England	
Thames Water Utilities Limited	Mogden Sewage Treatment Works		Mogden Lane	Isleworth	Middlesex	TW7	7LP	COMAH Lower Tier Operator		5540	Hounslow	England	
Thames Water Utilities Limited	Long Reach Sewage Treatment Works		Marsh Street	Dartford	Kent	DA1	5PP	COMAH Lower Tier Operator		2215	Dartford	England	
Thames Water Utilities Limited	Gateway Desalination Plant		Beckton Sewage Works	Jenkins Lane	Barking	Essex	IG11	0AD	COMAH Lower Tier Operator		5750	Newham LB	England
Thames Water Utilities Limited	Riverside Sewage Treatment Works		Ferry Lane	Rainham	Essex	RM13	8Q5	COMAH Lower Tier Operator		5480	Havering	England	
Thomas Swan & Co Limited	Consett		Consett	County Durham	DH8	7ND	COMAH Lower Tier Operator		1360	Durham County UA	England		
Thor Specialities (UK) Limited	Wincham		Wincham Avenue	Northwich	Cheshire	CW9	6GB	COMAH Upper Tier Operator		0660	Cheshire West and Chester UA	England	
TNT Fireworks UK Limited	Hangar 41D Site		Aston Down	Stroud	Gloucestershire	GL8	8GA	COMAH Lower Tier Operator	(was Men Shun Fireworks Company Ltd)	1625	Stroud	England	
TNT Fireworks UK Limited	Wetherby		Unit 200 & 201	Thorp Arch	West Yorkshire	LS23	7BA	COMAH Lower Tier Operator		4720	Leeds	England	
Tomatin Distillery Company Limited (The)	Tomatin Distillery		Inverness	Inverness	Invernesshire	IV13	7YT	COMAH Lower Tier Operator		9068	Highland UA	Scotland	
Tor Coatings Limited	Gateshead		Unit 21, White Rose Way	Follingsby Park	Gateshead	Tyne & Wear	NE10	8YX	COMAH Upper Tier Operator		4505	Gateshead	England
Tor Coatings Limited	Portobello Industrial Estate		Portobello Industrial Estate	Chester Le Street	Durham	DH3	2RE	COMAH Lower Tier Operator		4505	Gateshead	England	
Total E&P UK Limited	Laggan Toremore Project		Sullom Voe	Graven	Mossbank	Shetland	ZE2	9UN	COMAH Upper Tier Operator		9010	Shetland	Scotland
Total Lindsey Oil Refinery Limited	Lindsey Oil Refinery		HQ/Total Lindsey	Eastfield Road	Immingham	Lincolnshire	DN40	3LW	COMAH Upper Tier Operator	(was Total UK Limited)	2003	North Lincolnshire	England
Total Lindsey Oil Refinery Limited	Colwick, Nottingham		Colwick Industrial Estate	Private Road No. 3	Nottingham	Nottinghamshire	NG4	2J5	COMAH Lower Tier Operator	(was Total UK Limited)	3020	Gedling	England
Tradebe Fawley Limited	Tradebe Fawley Limited		Charleston Road	Harrogate	North Yorkshire	SG45	3NX	COMAH Upper Tier Operator	(was Willacy Guinand Holdings Ltd)	1740	New Forest	England	
Tradebe Solvent Recycling Limited	Hendon Dock Processing Site		Hendon Dock	Sunderland	Tyne & Wear	SR1	2ES	COMAH Upper Tier Operator		4525	Sunderland	England	
Tradebe Solvent Recycling Limited	Morecambe		Middleton Road	Morecambe	Lancashire	LA3	3JW	COMAH Upper Tier Operator	(was Solvent Resource Management Limited)	2335	Lancaster	England	
Tradebe Solvent Recycling Limited	Rye Harbour Road		Rye Harbour Road	Rye	East Sussex	TN31	7TE	COMAH Upper Tier Operator	(was Solvent Resource Management Limited)	1430	Rother	England	
Tradebe Solvent Recycling Limited	Knottingley		Pe Box 16	Weeland Road	Knottingley	West Yorkshire	WF11	8DZ	COMAH Lower Tier Operator	(was Solvent Resource Management Limited)	4725	Wakefield	England
Tradebe Solvent Recycling Limited	Hendon Dock		Ocean Terminal	Sunderland	Tyne & Wear	SR1	2ES	COMAH Lower Tier Operator		4525	Sunderland	England	
Treant Plc	Bury St Edmunds		Northern Way	Bury St Edmunds	Suffolk	IP32	6NL	COMAH Upper Tier Operator		3525	St Edmundsbury	England	
TS Resins Limited	Mold		Alyn Works	Denbigh Road	Flintshire	CH7	1BT	COMAH Lower Tier Operator	(was Dynea UK Ltd)	6835	Flintshire UA	Wales	
TW Logistics Limited	Wrabness Storage Depot		Wheatsheaf Lane	Manningtree	Essex	CO11	2TE	COMAH Lower Tier Operator		1560	Tendring	England	
UM Storage Limited	Hull		King George Dock	Hull	Humberside	HU9	5PR	COMAH Lower Tier Operator		2004	Hull City UA	England	
Unilever UK Limited	Leeds		Coal Road	Seacroft	Leeds	West Yorkshire	LS14	2AR	COMAH Upper Tier Operator		4720	Leeds	England
Unilever UK Limited	Port Sunlight - Unilever Home & Personal Care		PO Box 69	Wirral	Merseyside	CH62	4ZD	COMAH Upper Tier Operator		4325	Wirral	England	
Unilever UK Limited	Warrington		Bank Quay Works	2 Liverpool Road	Warrington	Cheshire	WA5	1AA	COMAH Lower Tier Operator		0655	Warrington UA	England
Uniper UK Limited	Ratcliffe-on-Soar Power Station		Ratcliffe-on-Soar	Nottingham	Nottinghamshire	NG11	0EE	COMAH Lower Tier Operator	(was E.on UK PLC)	3040	Rushcliffe	England	
United Agri Products Limited	Huntingdon		The Crossways	Huntingdon	Cambridgeshire	PE28	4JH	COMAH Upper Tier Operator		0520	Huntingdon	England	
United Molasses Group Limited	Bootle		Gladstone Dock	Shore Road	Merseyside	L20	1BE	COMAH Lower Tier Operator		4320	Sefton	England	
United Utilities Water Limited	Davyhulme Water Treatment Works		Rivers Lane	Urmston	Manchester	Greater Manchester	M41	7JB	COMAH Lower Tier Operator		4245	Trafford	England
United Utilities Water PLC	Wathgate Water Treatment Works		Wathgate	Kendal	Cumbria	LA8	9LB	COMAH Lower Tier Operator		0930	South Lakeland	England	
Univar Limited	Admiralty		Martens Road	Cadishead	Greater Manchester	M44	5AX	COMAH Upper Tier Operator		4230	Salford	England	
Univar Limited	Cargo Fleet, Middlesbrough		Pine Street	Cleveland	Middlesbrough	TS3	8BD	COMAH Upper Tier Operator		0734	Middlesbrough UA	England	
Univar Limited	Hale Road Industrial Estate, Widnes		Pickerings Road	Widnes	Cheshire	WA8	8XW	COMAH Upper Tier Operator		0650	Halton UA	England	
Univar Limited	Nuneaton		Bermuda Industrial Estate	Nuneaton	Warwickshire	CV10	7HR	COMAH Lower Tier Operator		3710	Nuneaton	England	
Univar Limited	South Kirkby		Langthwaite Grange I E	Pontefract	West Yorkshire	WF9	3NR	COMAH Lower Tier Operator		4725	Wakefield	England	
Univar Limited	Wellingborough		Finendon Road Industrial Estate	Links Road	Wellingborough	Northamptonshire	N88	4EY	COMAH Lower Tier Operator		2835	Wellingborough	England
UPL Europe Limited	Sandbach Site		Sandbach	Hall Lane	Cheshire	CO11	3QQ	COMAH Lower Tier Operator	(was United Phosphorus Limited)	0670	Cheshire East UA	England	
Urban and Civic Alconbury Limited	Alconbury - The Old Bomb Dump		Alconbury Airfield	Huntingdon	Cambridgeshire	PE28	4WX	COMAH Lower Tier Operator		0520	Huntingdon	England	
Urenco ChemPlants Limited	Chester		Capenhurst	Chester	Cheshire	CH1	6ER	COMAH Upper Tier Operator		0660	Cheshire West and Chester UA	England	
Vale Europe Limited	Clydach Refinery		Glaish Road	Clydach	Swansea	West Glamorgan	SA6	5QR	COMAH Upper Tier Operator		6930	Neath & Port Talbot UA	Wales
Valero Energy Limited	Pembroke Refinery		Pembroke	Pembroke	West Glamorgan	SA71	55J	COMAH Upper Tier Operator	(was Chevron Limited)	6845	Pembrokekeshire UA	Wales	
Valero Logistics UK Limited	Avonmouth		Royal Edward Dock	Holesmouth Road	Avonmouth	South Gloucestershire	BS11	9BE	COMAH Upper Tier Operator	(was Valero Energy Ltd was Bristol Oil Storage Ltd - Chevron Ltd)	0116	Bristol UA	England
Valero Logistics UK Limited	Cardiff, Roath Dock		Rover Way	Rover Way	South Glamorgan	CF10	4US	COMAH Upper Tier Operator	(was Valero Energy Ltd was Chevron Limited)	6815	Cardiff UA	Wales	
Valero Logistics UK Limited	Kingsbury		Kingsbury Terminal	Trinity Road	Kingsbury	Warwickshire	B78	2EF	COMAH Upper Tier Operator	(was Valero Energy Ltd was Chevron Limited)	3705	North Warwickshire	England
Valero Logistics UK Limited	Plymouth Terminal Site		Plymouth Terminal Site	Oakfield Terrace Road	Plymouth	Devon	PL4	0RY	COMAH Upper Tier Operator	(was Valero Energy Ltd was Chevron Limited)	1160	Plymouth UA	England
Valero Logistics UK Limited	Trafford Park		Churchill Way, Trafford Park	Manchester	Greater Manchester	M17	1BS	COMAH Upper Tier Operator	(was Valero Energy Ltd was ESSO Petroleum Company Ltd)	4245	Trafford	England	
Valero Pembrokekeshire Oil Terminal Limited	Waterston Refinery		P O Box 22, Main Road	Waterston	West Yorkshire	SA73	1DR	COMAH Upper Tier Operator		6845	Pembrokekeshire UA	Wales	
Valstar (UK) Corporation Limited (The)	Valstar (UK) Corporation Limited (The)		Deeside Industrial Park	Parkway	Flintshire	CH5	2NN	COMAH Lower Tier Operator	(was Senlogistics Milford Haven Ltd)	6835	Flintshire UA	Wales	
Valtris Specialty Chemicals Limited	Eccles		Lankro Way	Bentcliffe Way	Manchester	Greater Manchester	M30	0BH	COMAH Upper Tier Operator	(was Akros Chemicals Limited)	4730	Salford	England
Venator Materials UK Limited	Hartlepool - Greatham Site		Greatham Site	Tees Road	Cleveland	TS25	2DD	COMAH Upper Tier Operator	(was Huntsman Pigments and Additives UK Limited (was Trioxide Europe Limited))	0234	Hartlepool	England	
Venator Pigments UK Limited	Kidsgrove		Liverpool Road East	Kidsgrove	Stoke-on-Trent	Staffordshire	S17	3AA	COMAH Lower Tier Operator	(was Huntsman Pigments (UK) Ltd (was Rockwood Pigments (UK) Limited))	3420	Newcastle-under-Lyme	England
Veolia ES (UK) Limited	Ellesmere Port		Incineration Plant	Bridges Road	South Wirral	Cheshire	S65	4EQ	COMAH Upper Tier Operator		0660	Cheshire West and Chester UA	England
Veolia ES (UK) Limited	Sheffield		Norwood Industrial Estate	Rotherham Road	Sheffield	South Yorkshire	S21	2DR	COMAH Upper Tier Operator		1035	North East Derbyshire	England
Veolia ES (UK) Limited	Liverpool - Garston		King Street	Merseyside	Liverpool	Merseyside	L19	8EG	COMAH Lower Tier Operator	(was Albion Chemicals Ltd)	4310	Liverpool	England
Veolia ES (UK) Limited	Stewartby		Green Lane	Stewartby	Bedford	Bedfordshire	MK43	9LY	COMAH Lower Tier Operator		0205	Bedford Unitary Authority	England
Veolia ES (UK) Limited	Walsall Empire Works		Empire Works	Stubbers Green Road	Walsall	West Midlands	WS9	8BL	COMAH Lower Tier Operator	(was Polimeri Europa UK Ltd)	4630	Walsall	England
Versalis UK Limited	Grangemouth		Boness Road	Grangemouth	Falkirk	FK3	9XE	COMAH Upper Tier Operator	(was Polimeri Europa UK Ltd)	9065	Falkirk UA	Scotland	
Vertellus Specialities UK Limited	Middlesbrough		Seal Sands Road	Middlesbrough	Cleveland	TS2	1UB	COMAH Upper Tier Operator		0738	Stockton-on-Tees	England	
Vertellus Specialities UK Limited	Widnes		Lower Road	Widnes	Cheshire	WA8	8NS	COMAH Upper Tier Operator	(was Pentagon Fine Chemicals Ltd)	4305	Knowsley	England	
Vertellus Specialities UK Limited	Workington		Northside	Workington	Cumbria	CA14	1JJ	COMAH Upper Tier Operator	(was Pentagon Fine Chemicals Ltd)	0905	Allerdale	England	
Victrix Manufacturing Limited	Victrix DFDPM		Gin House Lane	Rotherham	South Yorkshire	S61	4QH	COMAH Upper Tier Operator		4415	Rotherham	England	
Victrix Manufacturing Limited	Thornton Cleveleys		Hillhouse International	Thornton Cleveleys	Lancashire	FY5	4QD	COMAH Lower Tier Operator		2370	Wyre	England	
Vinnolit Hillhouse Limited	Thornton Cleveleys		Hillhouse International	Thornton Cleveleys	Lancashire	FY5	4QD	COMAH Upper Tier Operator		2370	Wyre	England	
Vita Cellular Foams (UK) Limited	Manchester		Oldham Road/Soudan Street	Middleton	Greater Manchester	M24	2DB	COMAH Upper Tier Operator	(was Vitafoam Ltd)	4225	Rochdale	England	
Vita Cellular Foams (UK) Limited	Salthill		Broad Oak Lane	Actrington	Lancashire	B85	2BS	COMAH Lower Tier Operator		2330	Hyndburn	England	
Vivergo Fuels Limited	Salthill Hull		Salthill	Hull	East Riding of Yorkshire	HU12	8DS	COMAH Upper Tier Operator		2001	East Riding	England	
Vopak Services UK Limited	Thames Oil Port		The Manorway	Stanford Le Hope	Essex	SS17	9LL	COMAH Upper Tier Operator	(was Conyton Asset Limited)	1595	Thurrock UA	England	
VPI Immingham LLP	Immingham CHP LLP		Rosper Road	Immingham	Grimsby	North East Lincolnshire	DN40	3DZ	COMAH Lower Tier Operator	(was Immingham CHP LLP (Phillips 66 Limited) ConocoPhillips Power Operations Ltd)	2003	North Lincolnshire	England
VWR International Limited	Magna Park		Lutterworth	Hunter Boulevard	Lutterworth	Leicestershire	LE17	4XN	COMAH Lower Tier Operator		2415	Harborough	England
Vynova Runcorn Limited	Runcorn		PO Box 9	Runcorn	Cheshire	WA7	4JE	COMAH Upper Tier Operator		0650	Halton UA	England	
W H Bowker Limited	Droitwich		Kidderminster Road	Droitwich	Worcestershire	WR9	0NS	COMAH Upper Tier Operator	(was Potter Logistics Limited)	1840	Wycharon	England	
W H Bowker Limited	Knowsley Industrial Park		Charleywood Road	Knowsley, Liverpool	Merseyside	L33	75G	COMAH Upper Tier Operator	(was Potter Logistics Limited)	4305	Knowsley	England	
W H Bowker Limited	Ripon		Melmerby Industrial Estate	Green Lane	Ripon	North Yorkshire	HG4	5HP	COMAH Upper Tier Operator	(was Potter Logistics Limited)	2734	Harrogate	England
W H Bowker Limited	Bamber Bridge		Havelock House	Preston	Lancashire	PR5	6BP	COMAH Lower Tier Operator		2360	South Ribble	England	
W. H. Malcolm Limited	Hurford		Barleith Works	Kilmarnock	Ayrshire	KA1	5LJ	COMAH Lower Tier Operator	(was Diageo Scotland Ltd)	9060	East Ayrshire		

Wavin UK (Holdings) Limited	Sheffield	Hazlehead	Crow Edge	Sheffield	South Yorkshire	S36	4HG	COMAH Lower Tier Operator		4420	Sheffield	England
Welsh Water / Dwr Cymru	Felindre Water Treatment Works			Felindre	Swansea	SA5	7NP	COMAH Lower Tier Operator		6855	Swansea UA	Wales
West Wales Gas Limited	Llandysul		Lewis Street	Llandysul	Dyfed	SA44	4AL	COMAH Lower Tier Operator		6825	Cardiganshire UA	Wales
Whyte and Mackay Limited	Invergordon Distillery	Whyte & Mackay Warehousing Ltd		Invergordon	Rosshire	IV18	0HP	COMAH Upper Tier Operator		9068	Highland UA	Scotland
Whyte and Mackay Limited	Dalmore Distillery			Alness	Rosshire	IV17	0LT	COMAH Lower Tier Operator		9068	Highland UA	Scotland
Whyte and Mackay Limited	Fettercairn Distillery			Laurencekirk	Kincardineshire	AB30	1YE	COMAH Lower Tier Operator		9052	Aberdeenshire UA	Scotland
Whyte and Mackay Limited	Jura Distillery			Craighouse	Isle of Jura	PA6	7XT	COMAH Lower Tier Operator		9054	Argyll & Bute UA	Scotland
Whyte and Mackay Limited	Tamnavulin Distillery			Ballindalloch	Banffshire	AB37	9JA	COMAH Lower Tier Operator		9071	Moray UA	Scotland
Whyte Chemicals Limited	Denaby Lane Industrial Estate	Denaby Lane	Denaby	Doncaster	South Yorkshire	DN12	4LQ	COMAH Lower Tier Operator		4410	Doncaster	England
William Blythe Limited	Holland Bank, Church	Holland Bank Works	Blackburn Road	Accrington	Lancashire	BB5	4PD	COMAH Upper Tier Operator		2330	Hyndburn	England
William Grant & Sons Distillers Limited	Dufftown	Glenfiddich Distillery	Dufftown	Keith	Banffshire	AB55	4DH	COMAH Upper Tier Operator		9071	Moray UA	Scotland
William Grant & Sons Distillers Limited	Girvan	Girvan Distillery	Grangestone Industrial Estate	Girvan	Ayrshire	KA26	9PT	COMAH Upper Tier Operator		9076	South Ayrshire UA	Scotland
William Grant & Sons Distillers Limited	The Customer Service Centre		Phoenix Crescent	Bells Hill	Lanarkshire	ML4	3AN	COMAH Lower Tier Operator		9073	North Lanarkshire UA	Scotland
Wincanton Plc	B&Q Distribution Centre	G-Park	Highworth Road	Swindon	Wiltshire	SN3	4QS	COMAH Lower Tier Operator	(was DHL Exel Supply Chain Limited)	3935	Swindon UA	England
Witton Chemical Company Limited	Bury St Edmunds	Units 29 & 40 James Carter Industrial Estate	Hampstead Avenue	Bury St Edmunds	Suffolk	IP28	7AT	COMAH Lower Tier Operator		3510	Forest Heath	England
Wood Group PSN Limited	Seal Sands Terminal - Central Area Transmission System (CATS)	Seal Sands Road	Seal Sands	Middlesbrough	Cleveland	TS2	1UB	COMAH Upper Tier Operator	(was BP Exploration Operating Company Limited)	0738	Stockton-on-Tees	England
Wood Group UK Limited	St Fergus Gas Terminal	Sage Gas Terminal	Pittenhead Road, St Fergus	Peterhead	Aberdeenshire	AB42	3EP	COMAH Upper Tier Operator	(was Apache North Sea Limited (was Mobil North Sea Ltd))	9052	Aberdeenshire UA	Scotland
Workfield Limited (1/2 Cheshire Bottled Gas)	Stalybridge	Stalybridge Works	Peel Street	Stalybridge	Cheshire	SK15	1PT	COMAH Lower Tier Operator		4240	Tameside	England
World Fuel Services Aviation Limited	Birmingham Airport Joint Airport Storage	Fuel Farm	Birmingham Airport	Solihull	West Midlands	B26	3QY	COMAH Lower Tier Operator	(was Redline Fuel Services Limited (was Esso Petroleum Company Ltd))	4625	Solihull	England
XPO Supply Chain UK Limited	Alfreton	23 High View Road	South Normanton	Alfreton	Derbyshire	DE55	2DT	COMAH Upper Tier Operator	(was Norbert Dentressangle Logistics Limited (was TDG (UK) Limited))	1010	Bolsover	England
XPO Supply Chain UK Limited	Hull, West Carr Lane		West Carr Lane	Stoneferry, Hull	East Riding of Yorkshire	HU17	0BS	COMAH Upper Tier Operator	(was Norbert Dentressangle Logistics Limited (was TDG (UK) Limited))	2004	Hull City UA	England
XPO Supply Chain UK Limited	Trafford	Euroterminal, Westinghouse Road	Trafford Park	Manchester	Greater Manchester	M17	1PY	COMAH Upper Tier Operator	(was Norbert Dentressangle Logistics Limited (was TDG European Chemicals))	4245	Trafford	England
XPO Supply Chain UK Limited	Bromford Gate, Birmingham	Bromford Gate	Bromford Lane	Erdington, Birmingham	West Midlands	B24	8DW	COMAH Lower Tier Operator	(was Norbert Dentressangle Logistics Limited (was TDG European Chemicals))	4605	Birmingham	England
XPO Supply Chain UK Limited	Goole		Rawcliffe Lane	Goole	East Riding of Yorkshire	DN14	6XL	COMAH Lower Tier Operator	(was Norbert Dentressangle Logistics Limited (was TDG (UK) Limited))	2001	East Riding	England
XPO Supply Chain UK Limited	Stowmarket		Needham Road	Stowmarket	Suffolk	IP14	2QU	COMAH Lower Tier Operator	(was Norbert Dentressangle Logistics Limited (was TDG (UK) Limited))	3520	Mid Suffolk	England
Yara UK Limited	Pocklington	The Factory, Pocklington Industrial Estate	Pocklington	York	North Yorkshire	YO42	1NR	COMAH Upper Tier Operator	(was Yara Phosyn Limited)	2001	East Riding	England
YARA UK Limited	Avonmouth	St Andrews Road	Avonmouth	Bristol	South Gloucestershire	BS11	9HW	COMAH Lower Tier Operator		0116	Bristol UA	England